



*Fire Your Imagination*

# Riva2 600HL

**Inset Convector Fire - Conventional Flue**

with Thermostatic Remote Control



**IMPORTANT:**  
FOR EASY TO FOLLOW,  
STEP BY STEP VIDEO  
INSTRUCTIONS ON HOW TO  
OPERATE AND MAINTAIN YOUR  
GAZCO REMOTE SYSTEM GO TO  
[WWW.GAZCO.TV](http://WWW.GAZCO.TV)

## Instructions for Use, Installation & Servicing

For use in GB & IE (Great Britain & Republic of Ireland).

### IMPORTANT

**THE OUTER CASING, FRONT AND GLASS PANEL BECOME EXTREMELY HOT DURING OPERATION AND WILL RESULT IN SERIOUS INJURY AND BURNS IF TOUCHED. IT IS THEREFORE RECOMMENDED THAT A FIREGUARD COMPLYING WITH BS 8423 (LATEST EDITION) IS USED IN THE PRESENCE OF YOUNG CHILDREN, THE ELDERLY OR INFIRM.**

This product contains a Heat resistant glass panel. This panel should be checked during Installation and at each servicing interval. If any damage is observed on the front face of the glass panel (scratches, scores, cracks or other surface defects), the glass panel must be replaced and the appliance must not be used until a replacement is installed. Under no circumstances should the appliance be used if any damage is observed, the glass panel is removed or broken.

It is essential that ALL of the screws that retain the glass frame are replaced and tightened correctly. Under no circumstances should the appliance be operated if any of these screws are loose or missing.

These Instructions must be left with the appliance for future reference and for consultation when servicing the appliance. Please make the customer aware of the correct operation of the appliance before leaving these instructions with them.

The commissioning sheet found on Page 3 of this Instruction manual must be completed by the Installer prior to leaving the premises.

# Contents

## Riva2 600HL - Conventional Flue

Covering the following models:

Riva2 600HL Nat Gas	Riva2 600HL LPG
134-316	134-658

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If you have purchased your stove or fire from an authorised stockist within our Expert Retailer Network, then automatically your product will carry a 2 year warranty as standard. The 2 year warranty can be further extended to a total warranty period of 5 years by registering your Gazco Stove or Fireplace within one month of the latter of the purchase date or installation date. Accordingly, the start date for the warranty period is the date of purchase. During the registration process, the Expert Retailer details will be required for your Extended Warranty to be activated. Any product purchased outside of our Expert Retailer Network will carry a standard 12 month, non-extendable warranty.

It is a condition of the Extended Warranty that the installation complies with the relevant Building Regulations and is carried out by a suitably trained and qualified individual (GasSafe in the UK or equivalent in other countries) with the certificate of installation and the Commissioning Report on Page 3 completed and retained by the end user.

Full terms and conditions are detailed in the Warranty Statement on the Gazco website [www.gazco.com](http://www.gazco.com). In the event of any conflict of information the wording on the website shall prevail.

**Important Note:** Should any problems be experienced with your product, claims must first be submitted to the Expert Retailer where the appliance was purchased from who will offer immediate assistance or contact Gazco on your behalf.



It is a requirement of the Building Regulations 2010 that the installation of this appliance is notified to the Local Authority. It is the responsibility of the GasSafe registered installer to carry out this notification to the Local Authority via the GasSafe register Competent Persons Scheme in England and Wales (different rules apply in Scotland and Northern Ireland).

When the installation has been notified, GasSafe will send a Building Regulations Compliance Certificate to you containing details of the work completed. Please ensure that the person responsible for the installation of this appliance completes this notification and records it in the Appliance Commissioning Checklist on page 3.

**IT IS YOUR RESPONSIBILITY TO COMPLY WITH THE BUILDING REGULATIONS AND BE ABLE TO PRODUCE THIS CERTIFICATE SHOULD IT BE REQUIRED IN THE FUTURE.**

# Appliance Commissioning Checklist

To assist us in any guarantee claim please complete the following information:-

## IMPORTANT NOTICE

Explain the operation of the appliance to the end user, hand the completed instructions to them for safe keeping, as the information will be required when making any guaranteed claims.

FLUE CHECK	PASS	FAIL
1. Flue Is correct for appliance		
2. Flue flow Test		
3. Spillage Test		
GAS CHECK		
1. Gas soundness & let by test		
2. Standing gas pressure	mb	
3. Appliance working pressure (on High Setting) NB All other gas appliances must be operating on full	mb	
4. Gas rate	m <sup>3</sup> /h	
5. Does Ventilation meet appliance requirements		
SAFETY CHECK		
1. Glass checked to ensure no damage, scratches, scores or cracks		
2. Glass frame secured correctly and all screws replaced		
BUILDING CONTROL NOTIFICATION	YES	NO
1. Installer notified GasSafe/Local Authority of installation via Competent Persons Scheme?		

## RETAILER AND INSTALLER INFORMATION

Retailer.....  
.....  
.....

Contact No.....

Date of Purchase.....

Model No. ....

Serial No.....

Gas Type .....

Installation Company.....  
.....  
.....

Engineer.....

Contact No.....

GasSafe Reg No. ....

Date of Installation .....

# User Instructions

## Welcome

*Congratulations on purchasing your Riva2 fire, if installed correctly Gazco hope it will give you many years of warmth and pleasure for which it was designed.*

*The purpose of this manual is to familiarise you with your appliance, and give guidelines for its installation, operation and maintenance. If, after reading, you need further information, please do not hesitate to contact your Gazco retailer.*

## WARNING



**In the event of a gas escape or if you can smell gas, please take the following steps:**

- Immediately turn off the gas supply at the meter/emergency control valve
- Extinguish all sources of ignition
- Do not smoke
- Do not operate any electrical light or power switches (On or Off)
- Ventilate the building(s) by opening doors and windows
- Ensure access to the premises can be made

Please report the incident immediately to the National Gas Emergency Service Call Centre on 0800 111 999 (England, Scotland and Wales) , 0800 002 001 (N. Ireland) or in the case of LPG, the gas supplier whose details can be found on the bulk storage vessel or cylinder.

The gas supply must not be used until remedial action has been taken to correct the defect and the installation has been recommissioned by a competent person.

## 1. General

- 1.1 Installation and servicing must only be carried out by a competent person whose name appears on the GasSafe register. To ensure the engineer is registered with GasSafe they should possess an ID Card carrying the following logo:



- 1.2 In all correspondence, please quote the appliance type and serial number, which can be found on the data badge located on a plate attached to the lower slotted trim.

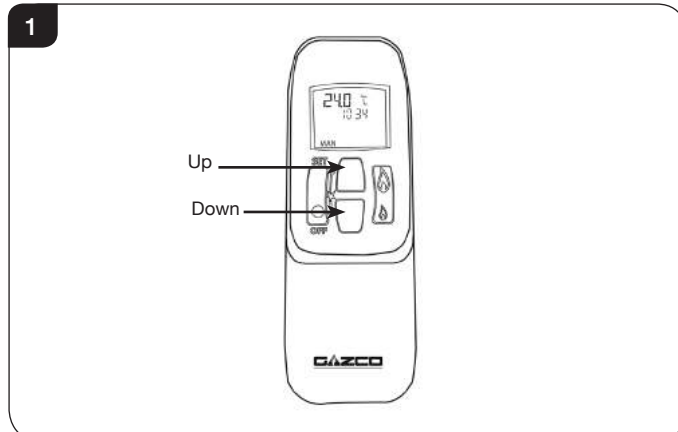
- 1.3 Do not place curtains above the appliance: You must have 300mm clearance between the appliance and any curtains at either side.
- 1.4 No furnishings or other objects should be placed within 1 metre of the front of the appliance.
- 1.5 If a shelf is fitted, a distance of 225mm above the appliance is required.
- 1.6 If any cracks appear in the glass panel do not use the appliance until the panel has been replaced.
- 1.7 This product is guaranteed for 5 years from the date of installation, as set out in the terms and conditions of sale between Gazco and your local Gazco retailer. Please consult with your local Gazco retailer if you have any questions. In all correspondence always quote the Model Number and Serial Number.



**IMPORTANT: NEVER position a television or screen above this appliance.**

## 2. Operating the Appliance

The appliance is operated by thermostatic remote control.



- 2.1 **Turning the appliance On**  
Your remote can control the gas appliance from pilot ignition through to shut down.

To turn the appliance on press the OFF button and the UP button simultaneously. You hear several short signals. **The pilot and main burner ignite and the remote is now in Manual Mode:**



**IMPORTANT: YELLOW FLAMES TYPICALLY APPEAR WHEN THE APPLIANCE HAS REACHED NORMAL OPERATING TEMPERATURE. THIS CAN TAKE UP TO 30 MINUTES.**



**WARNING: IF THE APPLIANCE FAILS TO LIGHT OR BECOMES EXTINGUISHED IN USE, WAIT 3 MINUTES BEFORE ATTEMPTING TO RELIGHT.**

# User Instructions

2.2 There are 3 different modes available for controlling and operating the appliance:

1. Manual Mode
2. Temp Mode (Automatic)
3. Timer Mode (Automatic)

2.3 In **MANUAL MODE** you can:

- turn on the main burner using the UP button
- regulate the flame from high to low and back
- turn off the burner leaving just the pilot burning

In **TEMP MODE (Automatic)** you can:

- set the room temperature so the thermostat in the remote automatically maintains that temperature

In **TIMER MODE (Automatic)** the appliance:

- turns on and off according to the set time periods
- automatically regulates the room temperature during the set periods



**NOTE: When operating the appliance in Temp or Timer mode, the pilot remains lit and the appliance then automatically switches on at programmed times to bring the room to the set temperature whether or not you are in the room.**  
**NEVER LEAVE ANY COMBUSTIBLE MATERIALS WITHIN 1 METRE OF THE FRONT OF THE APPLIANCE.**

## Switching Between Modes

2.4 Press the SET button to change to Temperature Mode. Press again to change to Timer Mode. Keep pressing to run through all operating modes. These are:

- MAN
- DAY TEMP
- NIGHT TEMP
- TIMER
- and back to MAN

**NOTE: MAN mode can also be reached by pressing either the UP or DOWN button.**

## Manual Mode

2.5 Press the OFF button and the UP button simultaneously. You hear several clicks and audible beeps as the appliance begins the ignition process, (up to 30 seconds).

### Turning the appliance Off:

Press the OFF button to turn the appliance off.

FOR SAFETY, YOU MUST WAIT 30 SECONDS BEFORE LIGHTING THE APPLIANCE AGAIN.

### Increasing the Flame Height:

Press the UP button once to increase flame height one stage. Press and hold the UP button to increase to maximum.

### Decreasing the Flame Height:

Press the DOWN button once to decrease flame height one stage. Press and hold the DOWN button to decrease to minimum. At the lowest point the appliance goes to 'Standby Mode' (Only Pilot lit).



**NOTE: While pressing a button a symbol indicating transmission appears on the display. The receiver confirms transmission with a sound signal.**

## Temp Mode (Automatic)

2.6 The display shows the current **room** temperature.

To increase or decrease the appliance's output:

Press the SET button to select either the DAY TEMP or the NIGHT TEMP mode by briefly pressing the SET button.

Hold the SET button until the TEMP display flashes and then let go.

Set the desired temperature with the UP and DOWN arrows. (Minimum temperature 5C, maximum 40C or 40F to 99F when Fahrenheit is the preferred option)

Press the OFF button to stop the display flashing or wait to return to TEMP mode.



**NOTE: If you set a temperature that is beneath the current room temperature, the appliance automatically switches to PILOT (Stand by).**

**If you would like the Night temperature control to turn off then decrease the temperature until [--] is displayed.**

## Timer Mode (Automatic)

2.7 There are two programmable settings you can make over a 24 hour period, P1 and P2. These are normally used to provide an early morning and evening setting for each working week:

- P1 + ● = Start Timed Setting 1
- P1 + ☞ = End of Timed Setting 1
- P2 + ● = Start Timed Setting 2
- P2 + ☞ = End of Timed Setting 2

### 2.8 P1 - Program 1 for a Timed Setting

Press the SET button until the TIMER mode is displayed.

Hold the SET button. The displays flashes the current time for P1. **While the time displayed is flashing you can alter the hours and minutes set.**

To set the time your appliance first lights, change P1 ●

- Press the UP button to alter the hour.
- Press the DOWN button to alter the minutes in 10 minute increments.

Press SET again to move to the end setting for P1 ☞ This is the time your appliance first shuts down:

- Press the UP button to alter the hour.
- Press the DOWN button to alter the minutes.

# User Instructions

## 2.9 P2 - Program 2 for a Timed Setting

Use the same steps outlined in 2.8 to change the setting for P2.

If you have already set P1 and want to alter the setting for P2 only:

- Press the SET button until TIMER mode is displayed
- Hold the SET button **until the display flashes the current time** for P1 ●
- Press the SET button once again to scroll past the settings for P1 ● and P1

With the time still flashing:

- Press the UP button to alter the hour
- Press the DOWN button to alter the minutes

Once all four times are set press the OFF button.

## 2.10 To view existing settings:

- Select Timer Mode
- Press and briefly hold the SET button you see the start time for P1
- Repeat the above step for the start and end of each program

## Low Battery

"BATT" is displayed on the remote when its batteries need replacement.

## Setting the time

Simultaneously press the up and down buttons.

Press the up button to set the hour and the down button to set the minutes.

Press OFF to return to the manual mode or simply wait.

## Setting the °C/24 Hour or °F/12 Hour clock

Press OFF and the down arrow until the display changes from °C/24 hour clock to °F/12 hour clock and vice versa.

**i** If the remote is removed, lost or damaged, signals transmitted to the receiver cease. Your appliance will go to standby (pilot) mode after 6 hours.

## Troubleshooting



**IMPORTANT:** In the unlikely event that the handset fails to communicate correctly with the appliance it may be necessary to turn off the gas supply at the isolation valve until any problems can be resolved.

The gas meter and isolation valve can be located outside in a meter box, under the stairs, beneath the kitchen sink or in the garage. Whilst this list is not exhaustive, it is important to be able to identify the location of the valve in case of any gas emergency.

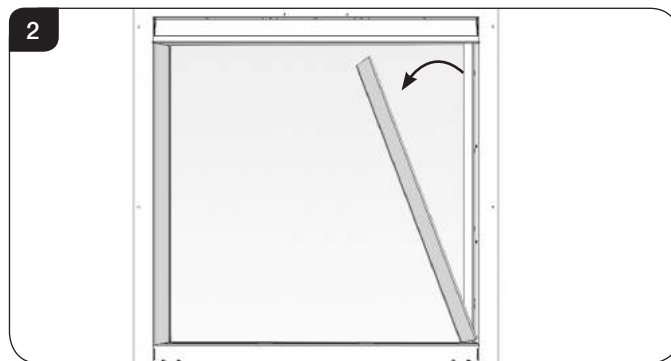
To turn off the gas supply, simply turn the handle so the lever is at 90 degrees to the upright gas pipe.

If you smell gas, open doors and windows and never operate any electrical switches. Immediately call the Gas Emergency Services on 0800 111 999.

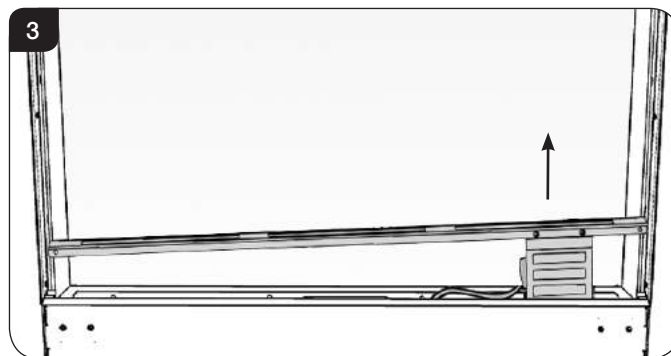
## 3. Changing the Appliance Batteries

The appliance batteries are located on a bracket attached to the lower slotted trim.

- 3.1 Make sure the appliance and surrounds are cool before removing the batteries.
- 3.2 Remove the 2 side trims, see Diagram 2. These are held on by magnets.



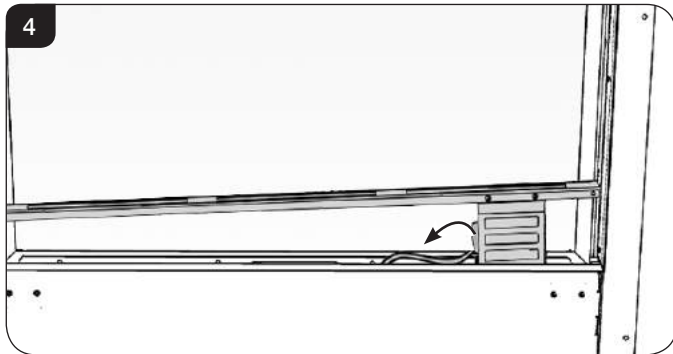
- 3.3 Lift out the bottom slotted trim, see Diagram 3. Note the orientation of the metal shield for reassembly.



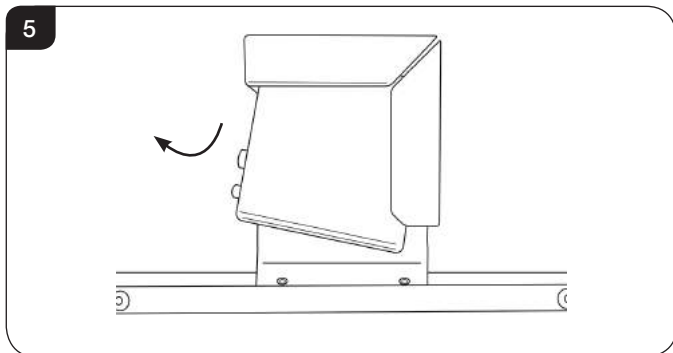


# User Instructions

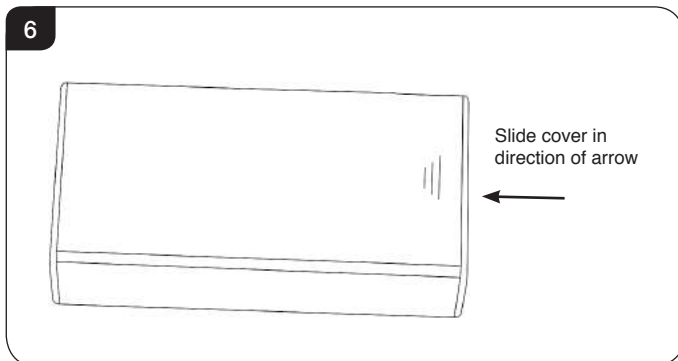
- 3.4 Disconnect the battery lead from the battery pack, see Diagram 4.



- 3.5 Remove the battery pack from the bracket, see Diagram 5.



- 3.6 Remove the cover by sliding off in the direction of the arrow as shown in Diagram 6.



- 3.7 Correctly position the four new AA size batteries into the battery holder.

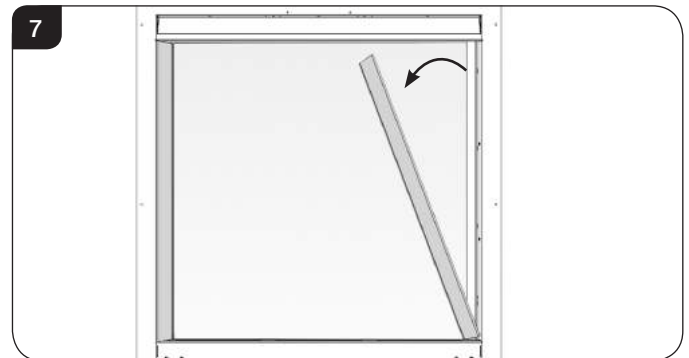
**i** It is essential to use high quality batteries (Duracell or equivalent) when replacing batteries in the handset or control box.

- 3.8 Re-assemble in reverse order.

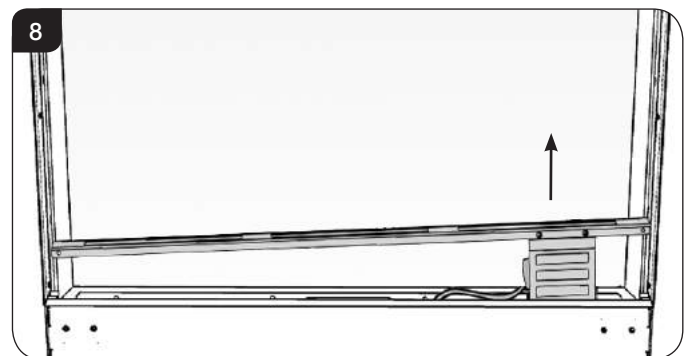
**!** PLEASE ENSURE NO WIRES ARE TRAPPED BEFORE REPLACING THE LOWER SLOTTED TRIM. THE LEADS ARE EASILY DAMAGED.

## 4. Cleaning the Appliance

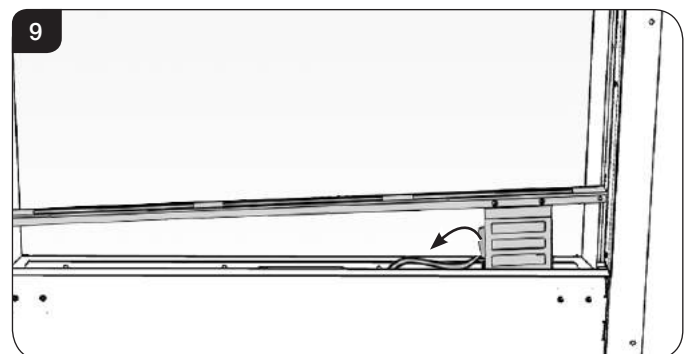
- 4.1 Make sure the appliance and surrounds are cool before cleaning.
- 4.2 If a decorative front has been fitted to the appliance, please remove by referring to the separate instructions supplied.
- 4.3 Remove the glass frame by removing the 2 side trims, see Diagram 7. These are held on by magnets.



- 4.4 Lift out the bottom slotted trim, see Diagram 8. Note the orientation of the metal shield for reassembly.

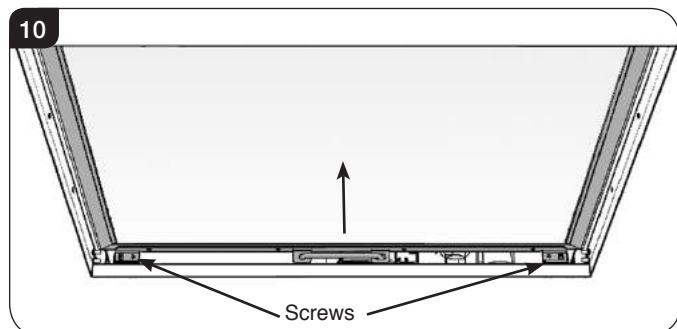


- 4.5 Disconnect the battery lead from the battery pack attached to the lower slotted trim, see Diagram 9.

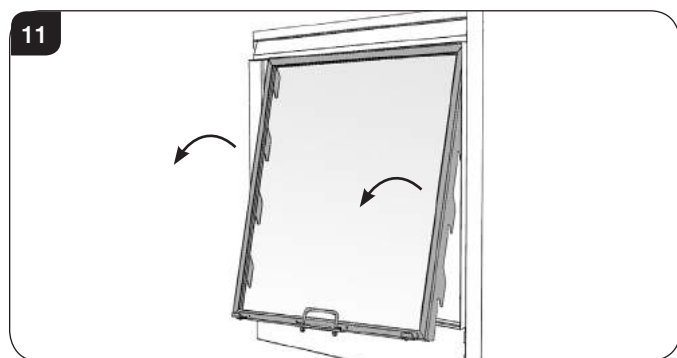


# User Instructions

- 4.6 Remove the 2 screws at the base of the glass frame, see Diagram 10.



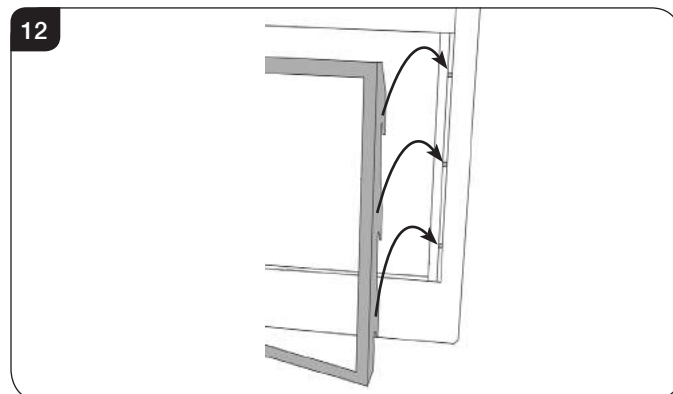
- 4.7 Pull up the handle at the front, see Diagram 10.  
4.8 Whilst supporting the top, lift the glass frame using the handle, up and over the lower edge, see Diagram 11.



- 4.9 Remove the logs and Embaglow and place on a dry, clean surface.  
4.10 The logs should not require cleaning. Do not use a vacuum cleaner or brush to clean the logs, any large pieces of debris may be removed by hand.  
4.11 Ensure any debris is removed from the burner ports.  
4.12 Use a damp cloth to clean the outer casing of the appliance.  
4.13 To clean the glass surface use a non abrasive glass cleaner and soft cloth.  
4.14 The glass frame must be refitted to the appliance following cleaning or servicing.

**Ensure that the rope seal on the back of the glass frame is intact.**

- 4.15 To replace the glass frame, position so the hooks on the back of the frame fit over the side pins, see Diagram 12.



- 4.16 Push the handle down.  
4.17 Replace the screws. As the screws are tightened the glass frame is pulled down against the hooks and forms a seal. **Replace ALL of the securing screws ensuring that a screw is present in all fixing slots.**



**UNDER NO CIRCUMSTANCES SHOULD THE APPLIANCE BE USED IF ANY OF THE GLASS FRAME RETAINING SCREWS ARE LOOSE OR MISSING**

- 4.18 Connect the battery lead to the battery pack attached to the lower slotted trim.



**PLEASE ENSURE NO WIRES ARE TRAPPED BEFORE REPLACING THE LOWER SLOTTED TRIM. THE LEADS ARE EASILY DAMAGED.**

- 4.19 Replace the lower trim, ensuring that the angled metal shield is sloping towards the door frame.  
4.20 Replace the 2 magnetic side trims.

**NEVER OPERATE THE APPLIANCE WHEN THE GLASS FRAME IS REMOVED OR BROKEN.**

- 4.21 Replace the decorative front by referring to the separate instructions supplied with the front.

**NOTE: ENSURE THAT THE LOGS ARE POSITIONED CORRECTLY, SEE SECTION 5. ONLY USE THE CORRECT AMOUNT OF LOGS AS SPECIFIED IN THE DIAGRAMS.**



# User Instructions

## Advice on handling and disposal of fire ceramics



The fuel effect and side panels in this appliance are made from Refractory Ceramic Fibre (RCF), a material which is commonly used for this application.

Protective clothing is not required when handling these articles, but we recommend you follow normal hygiene rules of not smoking, eating or drinking in the work area and always wash your hands before eating or drinking.

To ensure that the release of RCF fibres are kept to a minimum, during installation and servicing a HEPA filtered vacuum is recommended to remove any dust accumulated in and around the appliance before and after working on it. When servicing the appliance it is recommended that the replaced items are not broken up, but are sealed within heavy duty polythene bags and labelled as RCF waste.

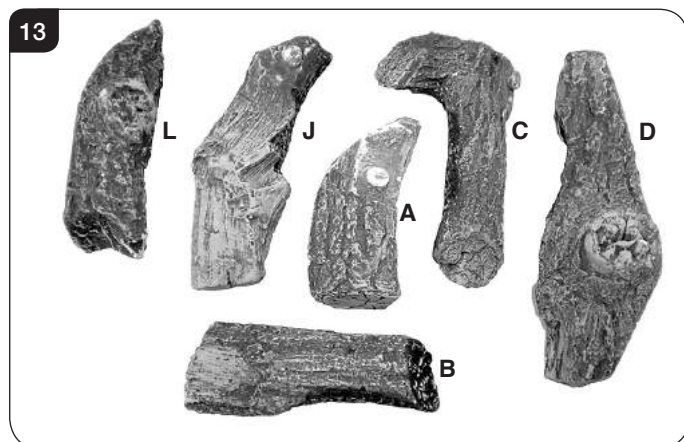
RCF waste is classed as stable, non-reactive hazardous waste and may be disposed of at a licensed landfill site.

Excessive exposure to these materials may cause temporary irritation to eyes, skin and respiratory tract; wash hands thoroughly after handling the material.

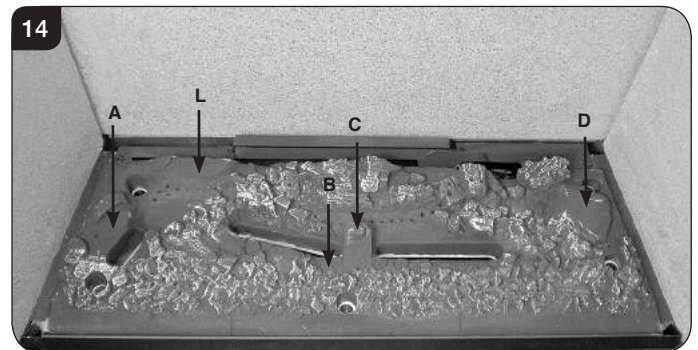
## 5. Arrangement of Fuel Bed Components

**LOGS MUST BE POSITIONED ACCORDING TO THE FOLLOWING INSTRUCTIONS TO GIVE THE CORRECT FLAME EFFECT.**

- 5.1 Ensure the burner tray is clean and free from any debris.
- 5.2 The logs for the fuel bed are clearly individually labelled, see Diagram 13.



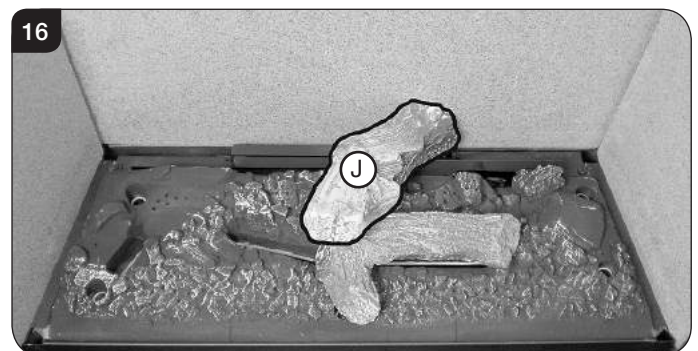
- 5.3 There are raised studs and flat surfaces on the embossed to locate the logs, see Diagram 14.



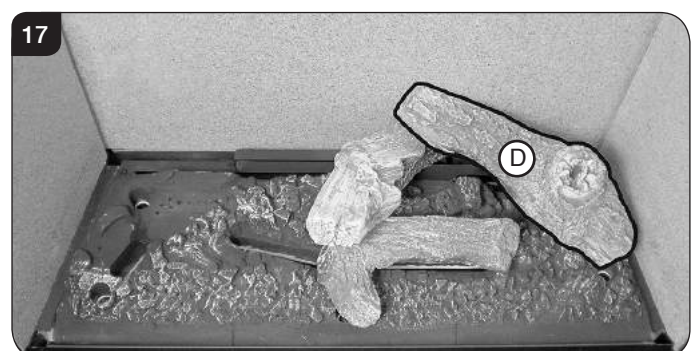
- 5.4 Place Log C on the stud in the centre of the burner, see Diagrams 14 & 15.



- 5.5 Place the front of Log J on the raised stud on Log C. The back of the log rests on the rear bracket and touches the pilot bracket, see Diagram 16.



- 5.6 Rest the left hand side of Log D on Log J. The right hand side rests on the flat surface on the burner tray, see Diagrams 14 & 17.

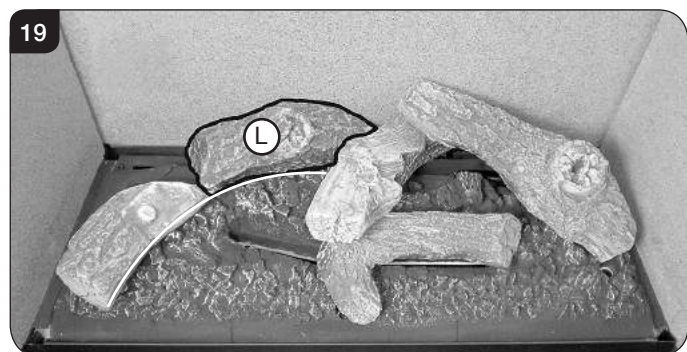


# User Instructions

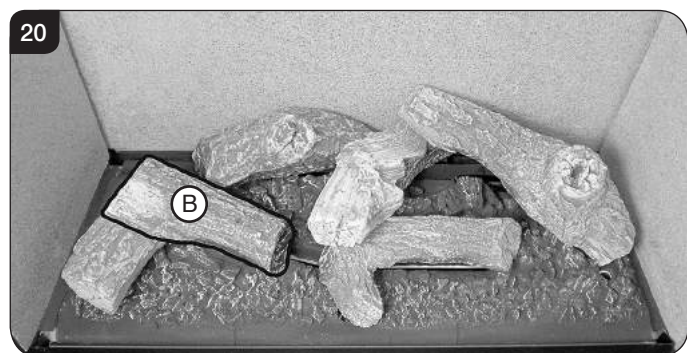
- 5.7 Place the front edge of Log A in the indent on the burner tray. The log rests on the flat surface on the burner tray, see Diagrams 14 & 18.



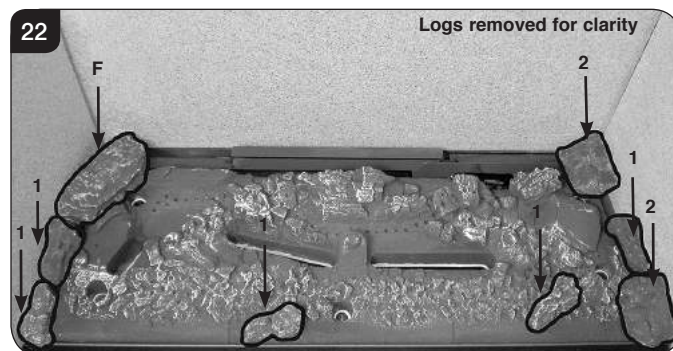
- 5.8 Place Log L behind Log A. Position in line with Log A touching the rear panel and creating a continuous curve, see Diagrams 14 & 19.



- 5.9 Log B locates on the stud on Log A and rests on the flat surface on the emberbed, see Diagrams 14 & 20.



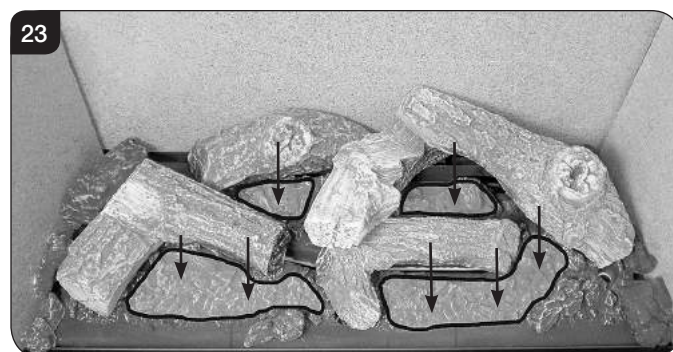
- 5.10 Place the 5 small embers in the locations shown in Diagrams 21 & 22, arrow 1.



- 5.11 Place the 2 medium embers in the locations shown in Diagrams 21 & 22, arrow 2.

- 5.12 Place the large ember F in the location shown in Diagrams 21 & 22, arrow F.

- 5.13 Lay Embaglow over the small ports in the base of the burner tray. This will create a glowing effect when the appliance is lit, see Diagram 23.





# User Instructions

## 6. Oxygen Depletion Sensor

The appliance is fitted with an oxygen sensitive pilot system that will act to cut off the gas supply to the appliance should the oxygen in the room fall below its normal level. If the appliance is turned off by this device it usually indicates that there is a problem with the flue system, this should be inspected by a qualified engineer.

**DO NOT ATTEMPT TO USE THE APPLIANCE UNTIL AN ENGINEER SAYS IT IS SAFE TO DO SO. THIS DEVICE IS NOT A SUBSTITUTE FOR AN INDEPENDENTLY MOUNTED CARBON MONOXIDE DETECTOR.**

## 7. Flame Failure Device

- 7.1 This is a safety feature incorporated on this appliance which automatically switches off the gas supply if the pilot goes out and fails to heat the thermocouple.

**IF THIS OCCURS DO NOT ATTEMPT TO RELIGHT THE APPLIANCE FOR 3 MINUTES.**

## 8. Running In

- 8.1 During initial use of a new Gazco appliance a strong odour will be encountered as various surface coatings become hot for the first time. Although these odours are harmless it is recommended that the appliance is operated on maximum for 4 to 8 hours in order to fully burn off these coatings. After this period the odours should then disappear.

If the odours persists, please contact your installer for advice.

- 8.2 During the first few hours of burning there may be discolouration of the flames. This will also disappear after a short period of use.

## 9. Servicing

- 9.1 The appliance must be serviced every 12 months by a qualified Gas Engineer. In all correspondence always quote the Model number and the Serial number which may be found on the Commissioning Checklist (Page 3).

## 10. Ventilation

- 10.1 Any purpose provided ventilation should be checked periodically to ensure that it is free from obstruction.

## 11. Installation Details

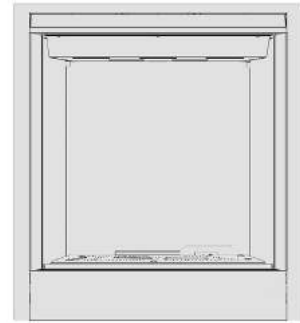
- 11.1 Your installer should have completed the commissioning sheet at the front of this book. This records the essential installation details of the appliance. In all correspondence always quote the Model number and Serial number.

## 12. Hot Surfaces

- 12.1 Parts of this appliance become hot during normal use.  
12.2 Regard all parts of the appliance as a working surface.  
12.3 Provide a suitable fire guard to protect young children and the infirm.

24

■ = Hot Surface



## 13. Appliance will not light

If you cannot light the appliance:

- 13.1 Check and change the batteries in the remote handset.  
13.2 Check and change the appliance batteries (see Section 3).  
13.3 Consult your Gazco retailer or installer if the appliance still does not light.

# Installation Instructions

## Technical Specification

Covering the following models:

Riva2 600HL Nat Gas	Riva2 600HL LPG
134-316	134-658

Model	Gas CAT.	Gas Type	Working Pressure	Aeration	Injector	Gas Rate m <sup>3</sup> /h	Input kW (Gross)		Country
							High	Low	
Riva2 600HL	I <sub>2</sub> H	Natural (G20)	20mb	2 x 6mm	78A	0.733	7.7	4.6	GB, IE
Riva2 600HL	I <sub>3</sub> P	Propane (G31)	37mb	2 x 11mm	128	0.188	6.6	3.8	GB, IE
Efficiency Class 2 - 76% / NO <sub>x</sub> Class 4									
Flue Size - TOP EXIT Ø 127mm									
Flue Size - REAR EXIT 178mm ø minimum									
Gas Inlet Connection Size Ø 8mm									
Minimum Flue Specification = T250/N2/0/D/1									
Maximum Flue Temp = 220°C									

**i** The net input of the product is 6.9kW and does not normally require any addition purpose provided ventilation or modification to the building in order to provide extra air circulation as a result of installing this product.

**i** The net efficiency of this appliance has been measured as specified in EN613:2001 and the result after conversion to gross using the appropriate factor from Table E4 of SAP 2012 is 69.6%. The test data has been certified by Kiwa Nederland BV. The gross efficiency value may be used in the UK Government's Standard Assessment Procedure (SAP) for energy rating of dwellings.

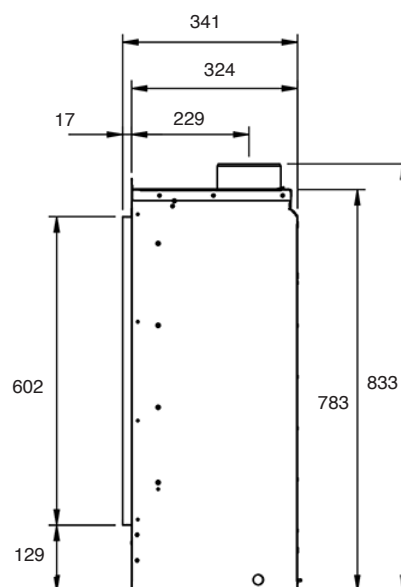
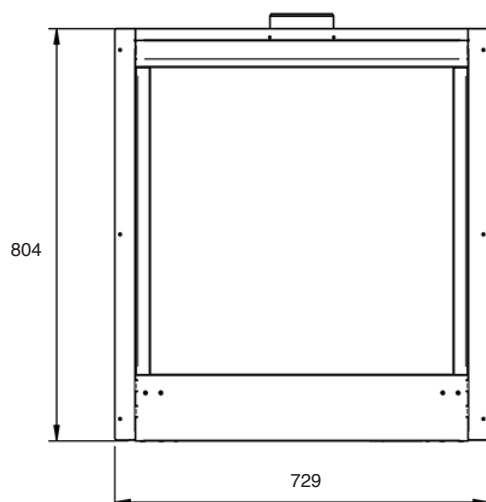
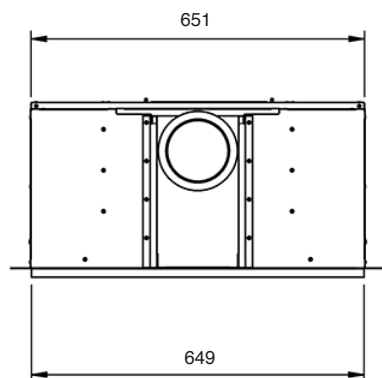
# Installation Instructions

## Technical Specification

This appliance has been certified for use in countries other than those stated. To install this appliance in these countries, it is essential to obtain the translated instructions and in some cases the appliance will require modification. Contact Gazco for further information.

### PACKING CHECKLIST

Qty Description	Fixing kit containing
1 x Cassette and burner assembly	1 x Instruction manual
1 x Back panel	6 x Woodscrews
1 x LH side panel	6 x Wall plugs
1 x RH side panel	1 x Self adhesive foam strip
1 x Log set (6 logs)	1 x Handset
1 x Blanking Plate	4 x AA cell batteries
	1 x 9v cell battery



# Installation Instructions

## Site Requirements

### 1. Flue & Chimney Requirements

**WHEN INSTALLING A FLUE SYSTEM PLEASE REFER TO THE MANUFACTURER'S INSTRUCTIONS.**

The European chimney standards now describe chimneys and flues by their temperature, pressure and resistance to corrosion, condensation and fire. To identify the correct flue system, the minimum flue specification is shown in the Technical Specification. Existing chimneys are not covered by this system.

The flue must be installed in accordance with all local and national regulations and the current rules in force:

- 1.1 The chimney or flue system must comply with the rules in force, and must be 127mm (5") in diameter.
- 1.2 A flexible liner must be continuous from the appliance spigot to the roof terminal.
- 1.3 The minimum effective height of the flue must be 3m (10').
- 1.4 The flue must be free from any obstruction.
- 1.5 Any damper plates must be removed or secured in the fully open position and no restrictor plates fitted.
- 1.6 The chimney should be swept immediately before installing the appliance, but it need not be swept if you can see the chimney is clean and free from obstruction throughout.

### 2. Flue Options

There are three main suitable Conventional Flues:

- Top Exit - Builder's Opening Lined 127mm (5")
- Rear Exit - Builder's Opening Unlined 178mm (7") minimum
- Stud work is Top Exit only - Rigid Twin Wall Flue Pipe 127mm (5")

### 3. Gas Supply

**This appliance is intended for use on a gas installation with a governed meter.**

- 3.1 Make sure local distribution conditions (identification of the type of gas and pressure) and the adjustment of the appliance are compatible before installation.
- 3.2 Ensure the gas supply delivers the required amount of gas and is in accordance with the rules in force.
- 3.3 Soft copper tubing can be used on the installation and soft soldered joints outside the appliance and below the firebed.
- 3.4 A factory fitted isolation device is part of the inlet connection; no further isolation device is required.

- 3.5 All supply gas pipes must be purged of any debris that may have entered prior to connection to the appliance.
- 3.6 The gas supply enters through the silicone panel located on the LEFT-HAND side on the rear of the outer box. Slit with a sharp knife prior to passing the supply pipe through.
- 3.7 The gas supply must be installed in a way that does not restrict the removal of the appliance for servicing and inspection.

### 4. Ventilation

**IMPORTANT: Ensure any national ventilation requirements are taken into account during installation of the appliance.**

**UK ONLY:**

The appliance has a nominal input not exceeding 7.0kW and does not normally require any additional permanent ventilation.

If however, spillage is detected when commissioning the appliance, there may be insufficient natural ventilation and additional ventilation may be required.

**FOR THE REPUBLIC OF IRELAND REFER TO THE RULES IN FORCE FOR VENTILATION REQUIREMENTS.**

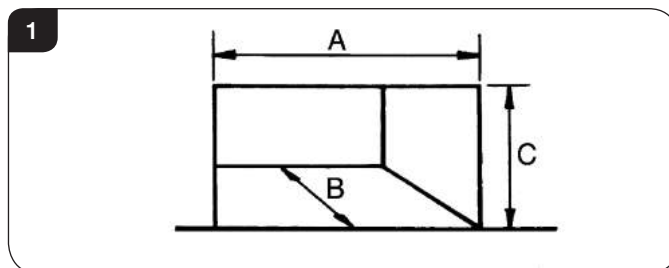
### 5. Appliance Location



If fitting this appliance with a decorative frame it cannot be installed with the base of the appliance less than 150mm from the floor level. The frame requires a minimum clearance to allow air to circulate.

If this appliance is fitted less than 150mm from the floor, then it will require a hearth to protect the floor. The hearth should have a minimum dimension of 12mm thick, projecting 300mm in front and 150mm either side of the appliance.

- 5.1 The minimum opening dimensions are shown in Diagram 1.



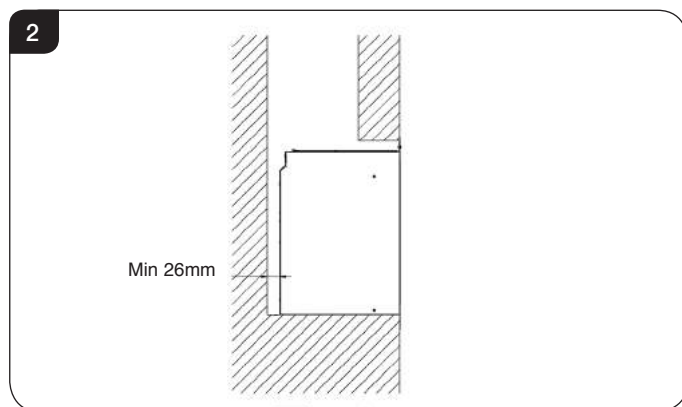
DIMENSION	Riva2 600HL
A	671mm
B	350mm
C	793mm



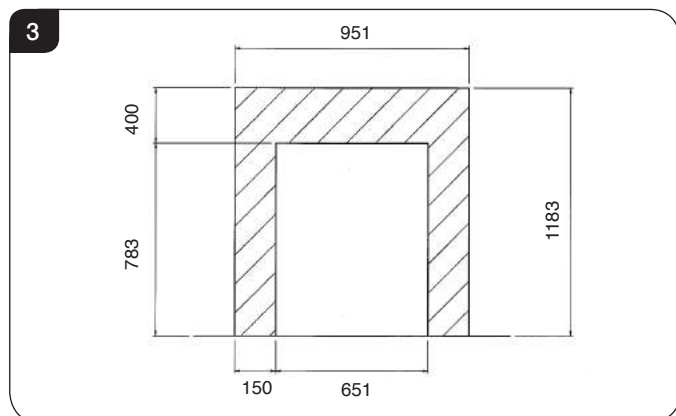
# Installation Instructions

## Site Requirements

- 5.2 This appliance must not be installed in a room that contains a bath or shower.
- 5.3 **NOTE: If using natural materials for the back panel of the fireplace, it is recommended that it is constructed from three or more sections to prevent cracking. Resin-based materials may not be suitable. This appliance is an effective heat producer and attention must be paid to the construction and finish of the fireplace.**
- 5.4 When the appliance is installed in a masonry chimney without a liner, there must be a minimum debris collection area, see Diagram 2.



- 5.5 This appliance is not suitable for installation onto a combustible wall; all combustible materials must be removed from the area shown in Diagrams 3.

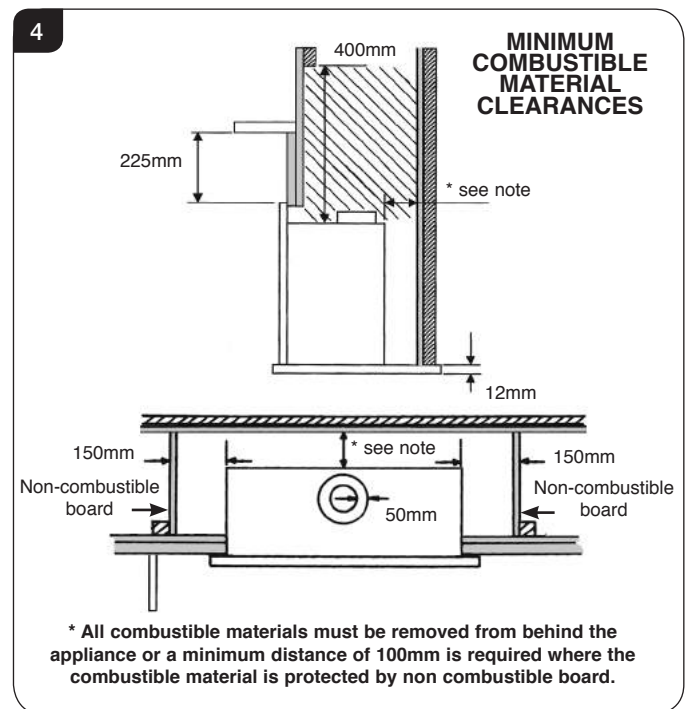


### STUDWORK INSTALLATION

- 5.6 If a studwork installation is used (eg. wooden framework and plasterboard), combustible parts of the studwork must not be any closer than the minimum dimensions shown in the diagrams. **NOTE: These dimensions must be maintained even if the combustible materials is protected by non-combustible linings.**
- 5.7 Do not pack the void around or above the appliance with insulation materials such as mineral wool.

- 5.8 The void into which the cassette is fitted must be ventilated to prevent a build up of heat. It is necessary to fit vents at both low and high levels of minimum 200cm<sup>2</sup> each. These vents should take cold air from the room and return warm air back into the room.
- 5.9 A removable access hatch must be left in the side of the chimney breast for future servicing and inspection of the appliance.
- 5.10 Build the studwork chimney breast to the desired size. Ensure that the clearances to combustible materials is maintained.

**PROTECT THE NEAREST STUDWORK WITH NON-COMBUSTIBLE MATERIAL AND MAINTAIN THESE DIMENSIONS AT ALL TIMES, SEE DIAGRAM 4.**



It is recommended that a marble slip or similar material is used when fitting cassette fireplaces into a plastered surface, in order to allow for heat dissipation. Also allow adequate time for newly plastered areas to dry out. Rapid drying can create cracks. If in doubt, seek the advice of a professional plasterer.

Parts of this appliance become hot during normal use. It is therefore recommended that a suitable fire guard be used for protection of young children and the infirm.

# Installation Instructions

## 1. Safety Precautions

- 1.1 For your own and other's safety, you must install this appliance according to local and national codes of practice. Failure to install the appliance correctly could lead to prosecution. **Read these instructions before installing and using this appliance.**
- 1.2 These instructions must be left intact with the user.
- 1.3 Do not attempt to burn rubbish on this appliance.
- 1.4 Keep all plastic bags away from young children.
- 1.5 Do not place any object on or near to the appliance and allow adequate clearance above the appliance.

**IF THE APPLIANCE IS EXTINGUISHED OR GOES OUT IN USE, WAIT 3 MINUTES BEFORE ATTEMPTING TO RELIGHT THE APPLIANCE.**

- 1.6 The appliance is fitted with an oxygen sensitive pilot that will act to cut off the gas supply to the appliance in the event of incorrect operation of the flue.  
If the system acts to shut off the gas supply, this indicates that there is insufficient flue pull. Continued operation of this safety device means that there may be a serious problem with the flue system, and this should be inspected by a qualified gas engineer. **Do not use the appliance until an engineer says it is safe to do so.**  
The oxygen sensitive pilot must not be tampered with. Use only genuine Gazco replacement parts when servicing the appliance - refer to Servicing section.



**IMPORTANT: REFER TO DATA BADGE AND TECHNICAL SPECIFICATION AT THE FRONT OF THE MANUAL TO ENSURE THE APPLIANCE IS CORRECTLY ADJUSTED FOR THE GAS TYPE AND CATEGORY APPLICABLE IN THE COUNTRY OF USE.**

**FOR DETAILS OF CHANGING BETWEEN GAS TYPES REFER TO SERVICING, SECTION 12, REPLACING PARTS.**

## Unpacking

- 1.7 Remove the appliance from its packaging, and check that it is complete and undamaged.  
  
Put the loose ceramic parts to one side so that they are not damaged during installation.

## 2. Installation of the Appliance

- 2.1 This appliance can be installed in four different ways:
  - 1) Builder's opening with an Edge finish.
  - 2) Builder's opening with a decorative front.
  - 3) Stud work with an Edge finish.
  - 4) Stud work with a decorative front.

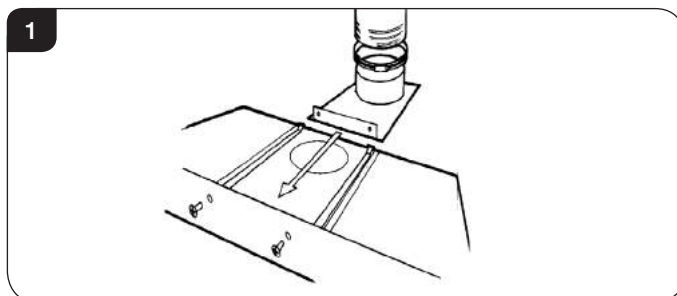
## Flue Attachment

For additional information please refer to Site Requirements section, page 14.

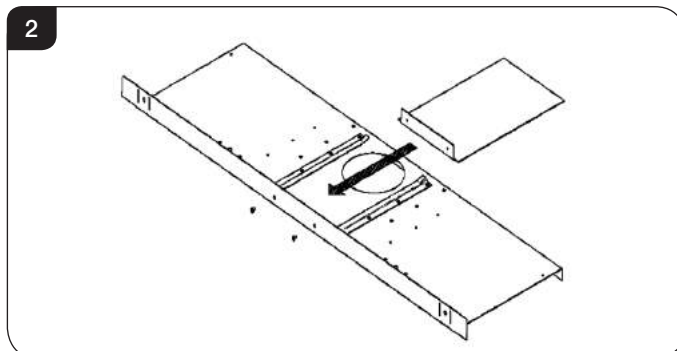
Options 1 and 2 above can be:

- Top exit with a liner - 5" (127mm)
- Rear exit without a liner - 7" (178mm) minimum

- 2.2 The appliance is supplied with a flue fixing plate to attach the flue liner to the appliance within the aperture.
- 2.3 Locate the flue liner in position and place the flue securing clip over the liner, push the end of the liner over the outside of the spigot and secure by tightening the securing clip, see Diagram 1.



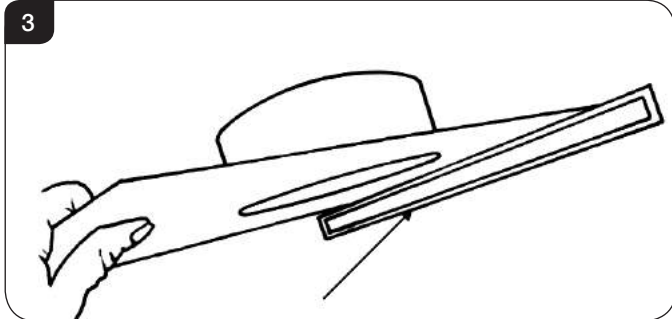
- 2.4 Place the liner in its final position ensuring that the sliding flue plate rests at the correct height in the opening, and that the front flange of the plate rests against the outside face at the top of the opening.
- 2.5 When installing the appliance into a masonry chimney without a liner, it must be converted to a rear exit.
- 2.6 Remove the 2 fixing screws securing the spigot assembly.
- 2.7 Slide the blanking plate into the guides.
- 2.8 Replace the 2 fixing screws, see Diagram 2.



# Installation Instructions

The flue must be in good condition and clear products of combustion, see Installation Instructions, Commissioning.

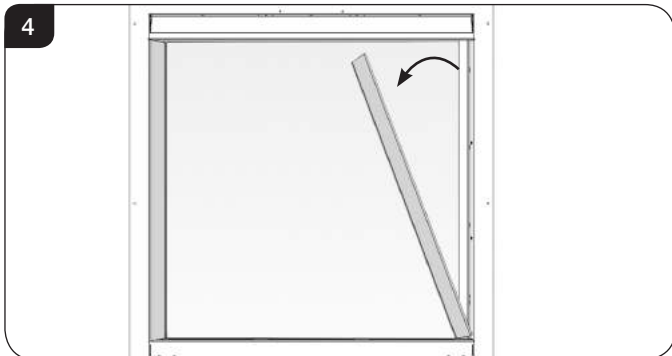
- 2.9 If a flexible liner is to be used check the seal on the inner lip of the spigot plate is intact. Replace if necessary.



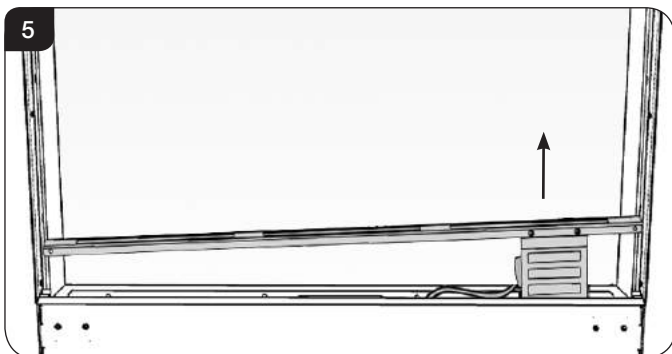
Options 3 and 4 (Studwork with Edge finish or decorative front) must be fitted using the top exit only with rigid twin wall flue pipe.

## 3. Removing the Glass Frame

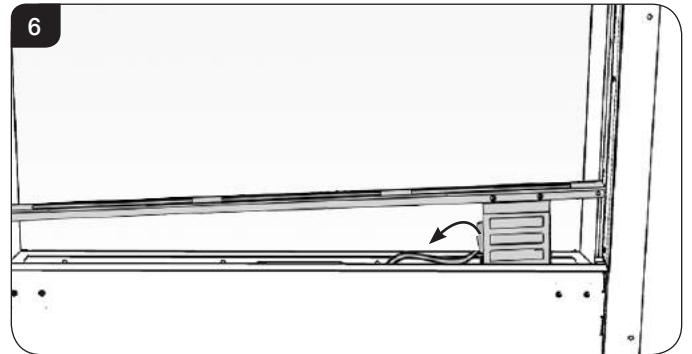
- 3.1 Remove the glass frame by removing the 2 side trims, see Diagram 4. These are held on by magnets.



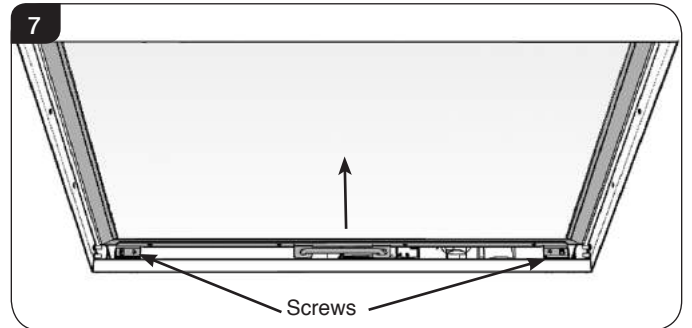
- 3.2 Lift out the bottom slotted trim, see Diagram 5. Note the orientation of the metal shield for reassembly.



- 3.3 Disconnect the battery lead from the battery pack attached to the lower slotted trim, see Diagram 6.

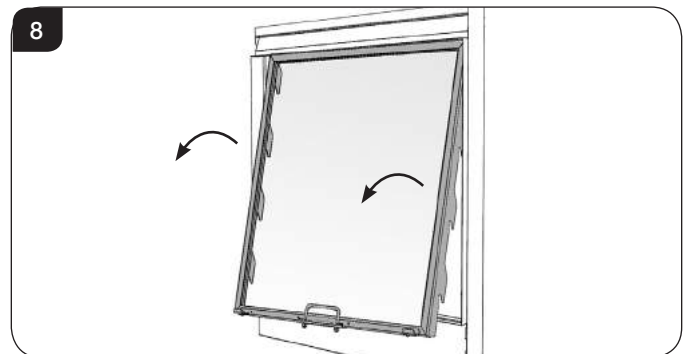


- 3.4 Remove the 2 screws at the base of the glass frame, see Diagram 7.



- 3.5 Pull up the handle at the front, see Diagram 7.

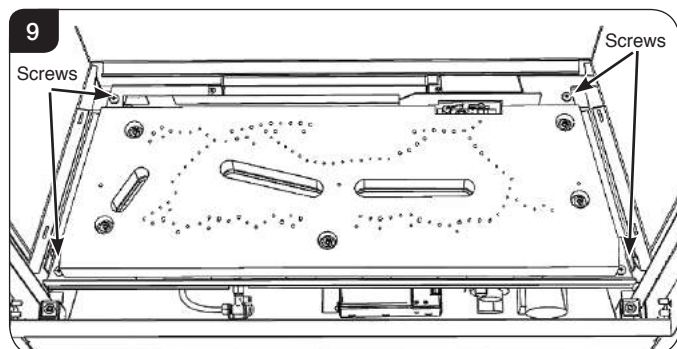
- 3.6 Whilst supporting the top, lift the glass frame using the handle, up and over the lower edge, see Diagram 8.



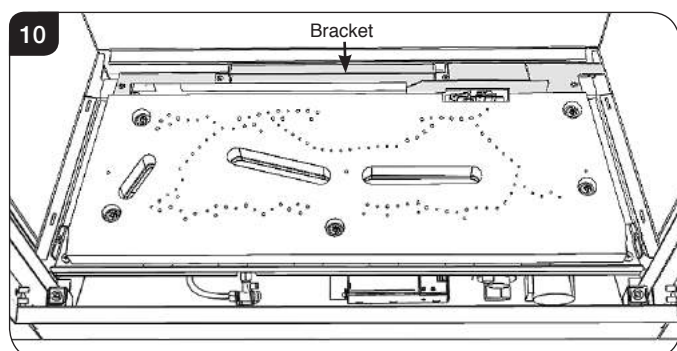
# Installation Instructions

## 4. Removing the Burner Assembly

- 4.1 Remove the 4 screws from the corners of the burner unit, see Diagram 9.



- 4.2 Remove the rear bracket, see Diagram 10.

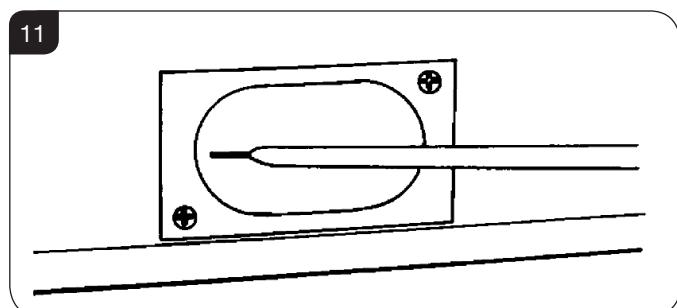


- 4.3 Carefully remove the engine:

To do this slide the burner tray backwards, tilt the rear of the tray upwards and twist to remove.

Place carefully to one side.

- 4.4 The gas supply enters through the silicone panel located on the left-hand side on the rear of the outer box; this will need to be slit with a sharp knife prior to passing the supply pipe through, see Diagram 11.



- 4.5 Remove the Compression Elbow from the appliance.

## 5. Masonry Chimney Installation

- 5.1 There are 2 methods of installation into a masonry chimney:

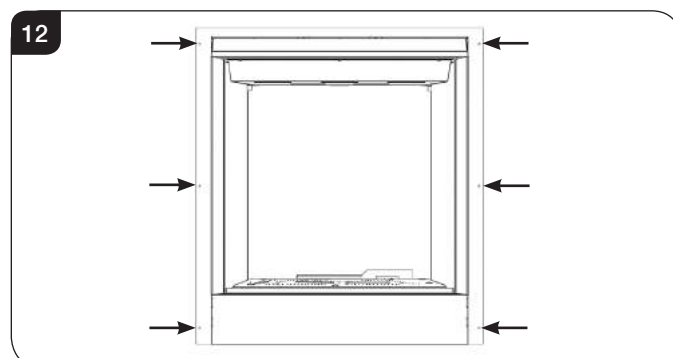
**5a.** Edge finish Installation.

**5b.** Installation with a decorative front.

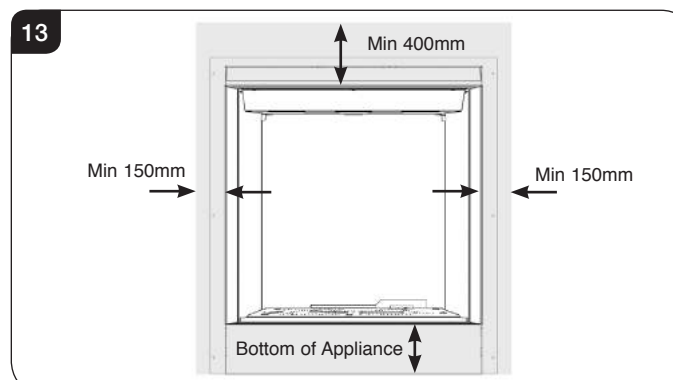
Carefully read the relevant section for the installation method required.

### 5a. Edge Finish Installation

- 5a.1 This method is designed so that non-combustible board can be taken right up to the edge of the flange of the appliance.
- 5a.2 Fix the self adhesive foam seal around the back of the fixing flange of the appliance.
- 5a.3 Prepare the flue connection using the chosen method described in Section 2.
- 5a.4 Connect the flue and install the appliance into the aperture. At the same time ensure that the gas pipe passes through the silicon panel at the back of the appliance.
- 5a.5 Secure the appliance through the 6 fixing holes using the screws provided, see Diagram 12.



- 5a.6 Attach the Compression Elbow to the inlet pipe and secure to the bracket on the inside of the firebox, see Section 7.
- 5a.7 Build the chimney breast up to coincide with the edge, allowing for the front to be skimmed level.
- 5a.8 Fit non-combustible board to the chimney breast around the appliance, using the distance to combustibles detailed in Diagram 13.



- ### 5b. Installation with a Decorative Front

- 5b.7 The subframe for the decorative front can now be fitted by following the instructions supplied with the Front.  
**NOTE: THE SUBFRAME MUST SIT FLUSH TO THE WALL LEVEL WITH THE APPLIANCE FLANGE.**

## 6.1 DISTANCE TO COMBUSTIBLE MATERIAL

**PROTECT THE NEAREST STUDWORK WITH  
NON-COMBUSTIBLE MATERIAL AND MAINTAIN THESE  
DIMENSIONS AT ALL TIMES, SEE DIAGRAM 15.**



- 6.3 THE VOID BUILT FOR THE CASSETTE MUST BE VENTILATED TO PREVENT A BUILD-UP OF HEAT. IT IS NECESSARY TO FIT VENTS AT BOTH LOW AND HIGH LEVELS OF MINIMUM 200CM<sup>2</sup> EACH. THESE VENTS MUST TAKE COLD AIR FROM THE ROOM AND RETURN WARM AIR BACK INTO THE ROOM.**

- 6.4 AN ACCESS HATCH MUST BE LEFT IN THE SIDE OF THE CHIMNEY BREAST FOR FUTURE SERVICING AND INSPECTION OF THE FLUE AND APPLIANCE.**

**This installation is Top Exit only. Use only a rigid twin wall flue pipe.**

- 6.5 There are 2 methods of installation into a studwork chimney:

- 6a.** Edge finish Installation.
- 6b.** Installation with a decorative front.

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# Installation Instructions

## 6a. Edge Finish Installation

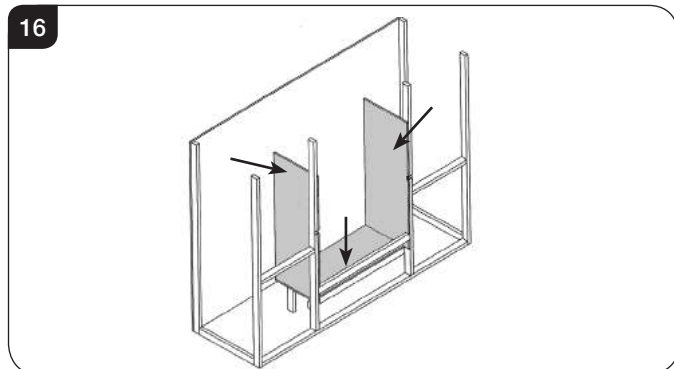
6a.1 This method is designed so that non-combustible board can be taken right up to the edge of the flange of the appliance.

6a.2 Build the studwork chimney breast and enclosures to the desired size to include the protected platform at the required height.

Ensure that the minimum 50mm distance to combustible studwork is maintained.

6a.3 Line the aperture for the appliance with 12mm thick non-combustible material as shown, see Diagram 16.

Non-combustible board used to protect the studwork can line the aperture inside the 150mm clearance distance, see Diagram 16.

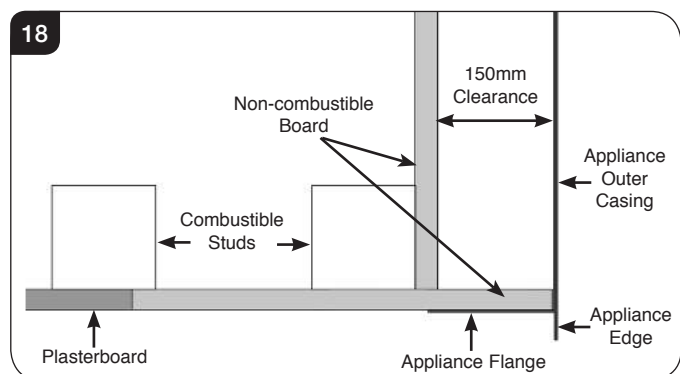
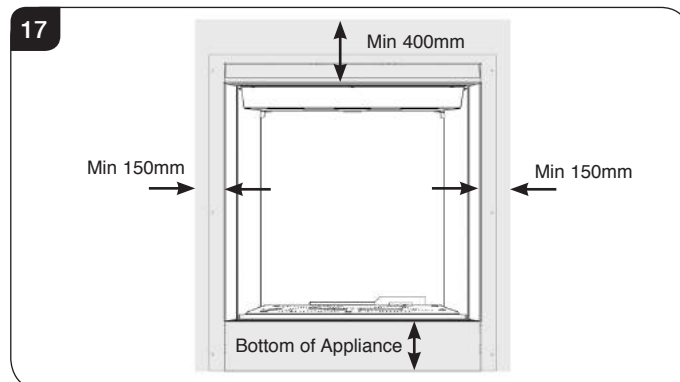


6a.4 Site the appliance and decide on flue requirements.

6a.5 Prepare the flue connection using the chosen method described in Section 2 ensuring that distances to combustible materials are maintained at all times.

Connect the flue and install the appliance into the aperture. At the same time ensure that the elbow and supply pipe passes through the silicon panel at the back of the appliance. Do not secure the appliance at this time.

6a.6 Fit non-combustible board to the studwork around the aperture. This should extend a minimum of 400mm above the appliance and at least 150mm to the sides of the appliance, see Diagram 17 and Diagram 18.

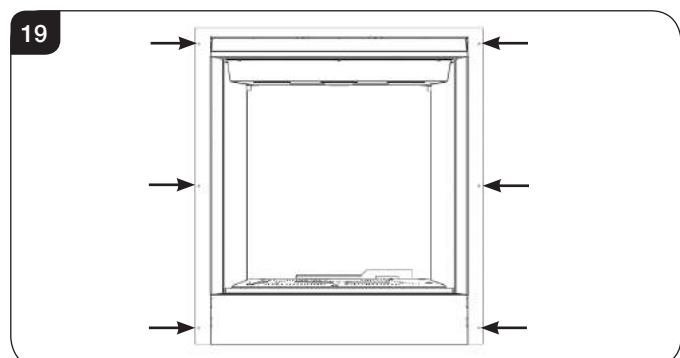


Ensure the clearances are maintained, see Diagram 15.

6a.7 Apply plasterboard to the remainder of the studwork.

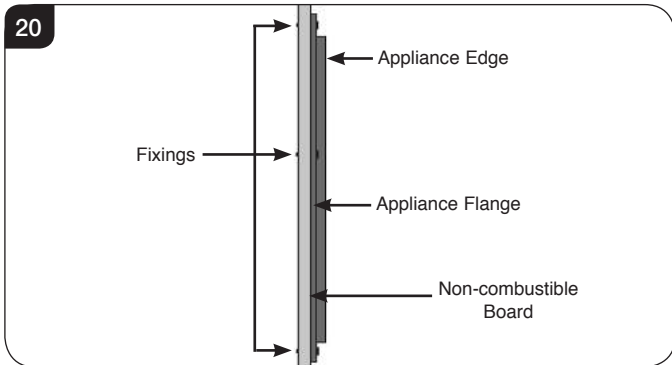
6a.8 Fix the self adhesive foam seal around the back of the fixing flange of the appliance.

6a.9 Secure the appliance to the non-combustible board through the 6 fixing holes, using the anchor fixings provided, see Diagram 19 & 20.



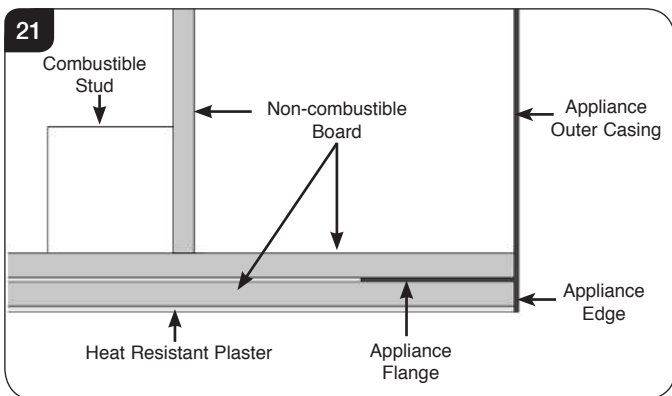


# Installation Instructions

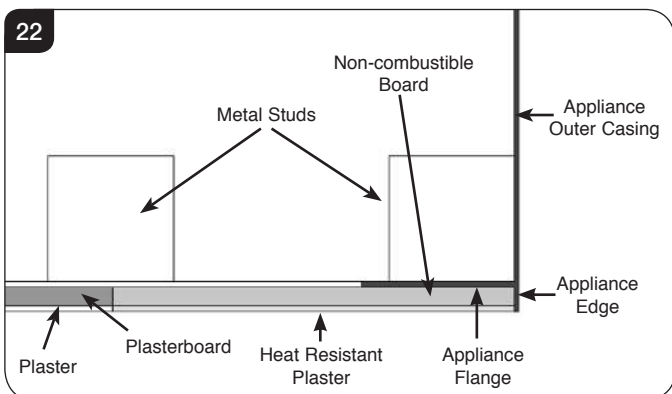


6a.10 Attach the Compression Elbow to the inlet pipe and secure to the bracket on the inside of the firebox, see Section 7.

6a.11 Fit non-combustible board to the board around the appliance, see Diagram 21. Ensure distances to combustibles are observed, see Diagram 15.



NOTE: If metal studwork is used, there is no need to fit non-combustible board to the inner face of the construction, see Diagram 22.



6a.12 Apply plasterboard to the remainder of the first layer of plasterboard.

6a.13 Apply a heat resistant plaster around the appliance, see Diagram 22. Ensure distances to combustibles are observed, see Diagram 15.

6a.14 Apply a plaster finish to the remaining plasterboard.

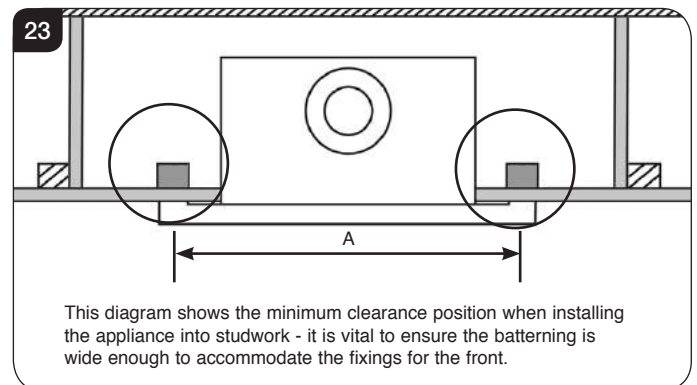
To finish installation see 6.6.

## 6b. Installation with a Decorative Front



**IMPORTANT: BEFORE THE INSTALLATION OF THE DECORATIVE FRONT ENSURE THAT THE WALL ABOVE AND TO THE SIDES OF THE APPLIANCE IS SUITABLY CONSTRUCTED FOR THE FIXINGS TO SUPPORT THE WEIGHT OF THE FRONT. IF THE WALL IS CONSTRUCTED FROM PLASTERBOARD OR SIMILAR, IT IS ESSENTIAL THAT BATTERNS ARE LOCATED TO THE SIDES OF THE APPLIANCE IN THE FIXING AREA TO PROVIDE STRENGTH TO THE FIXINGS. SEE DIAGRAM 23.**

6b.1 When constructing a studwork installation it is essential to observe the clearances to combustibles but make provision for the frame fixings, see Diagram 23.

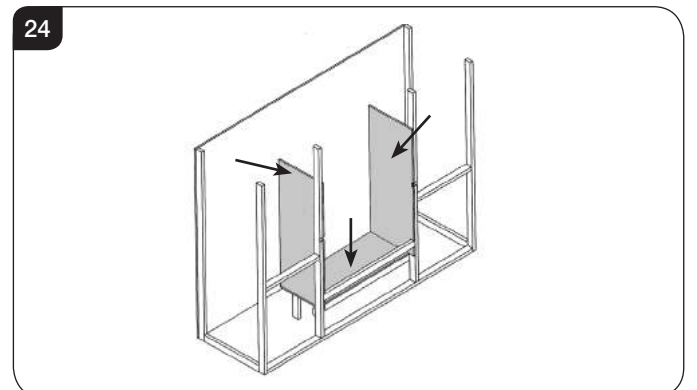


Distance between front fixings:

FRAME OPTION	A
Icon XS	759
Evoke XS	727
Verve XS	759

6b.2 Build the studwork chimney breast and enclosures to the desired size to include the protected platform at the required height.

6b.3 Line the aperture for the appliance with 12mm thick non-combustible material as shown, see Diagram 24.



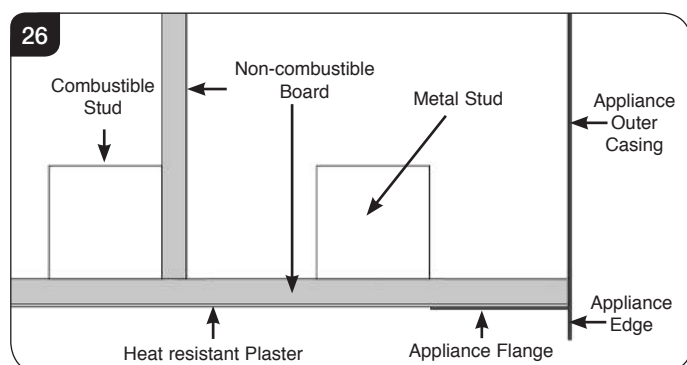
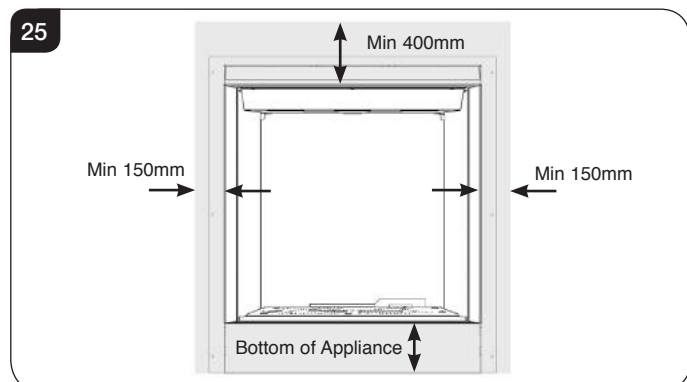
# Installation Instructions

6b.4 Site the appliance and decide on flue requirements.

6b.5 Prepare the flue connection using the chosen method described in Section 2 ensuring that distances to combustible materials are maintained at all times.

Connect the flue and install the appliance into the aperture. At the same time ensure that the elbow and supply pipe passes through the silicon panel at the back of the appliance. Do not secure the appliance at this time.

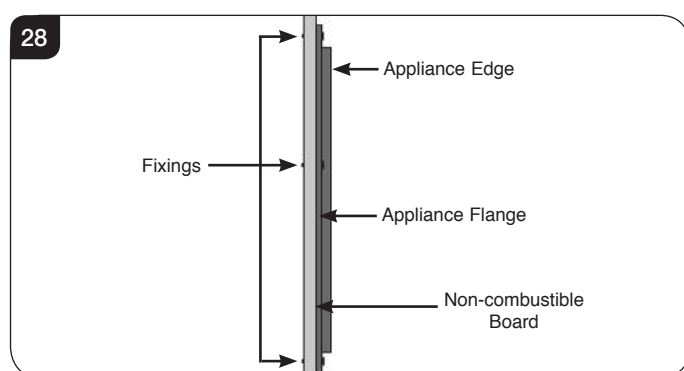
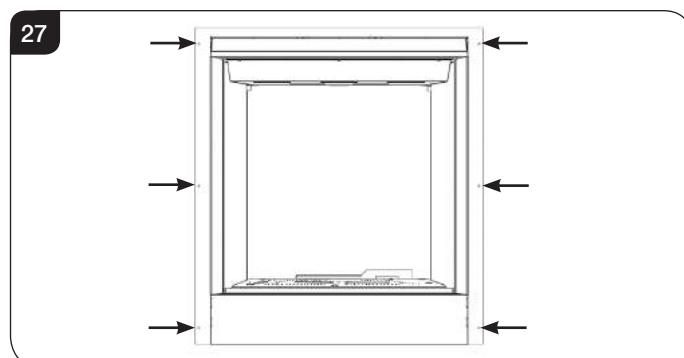
6b.6 Fit non-combustible board to the studwork around the aperture. This should extend a minimum of 400mm above the appliance and at least 150mm to the sides of the appliance, see Diagram 25 and Diagram 26.



Ensure the clearances are maintained, see Diagram 15.

6b.7 Apply plasterboard to the remainder of the studwork and plaster the front face of the board.

6b.8 Secure the appliance to the non-combustible board through the 6 fixing holes, using the anchor fixings provided, see Diagram 27 & 28.



6b.9 Attach the Compression Elbow to the inlet pipe and secure to the bracket on the inside of the firebox, see Section 7.

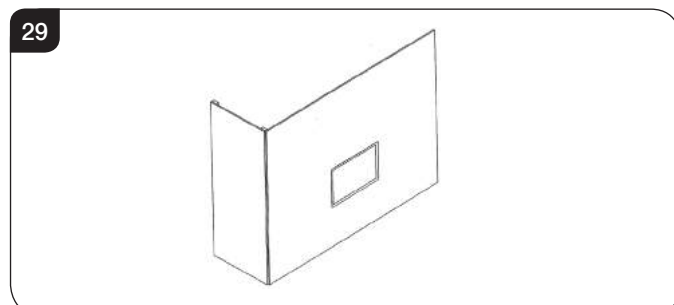
6b.10 Install the decorative front referring to separate installation instructions.

To finish installation see 6.6.

## To Finish the Installation

### After commissioning:

6.6 Finish the sides of the chimney breast, see Diagram 29.

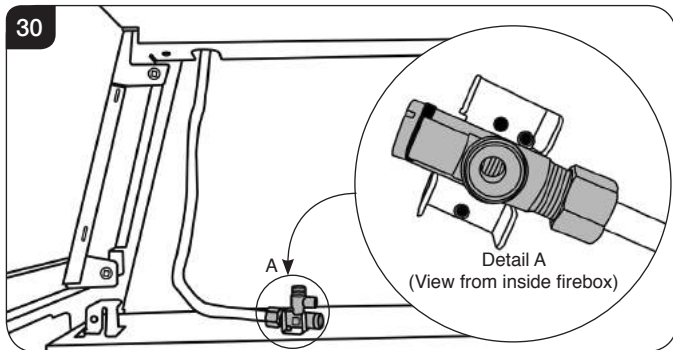


6.7 A removable access hatch must be left in the side of the chimney breast for future servicing and inspection of the appliance.

# Installation Instructions

## 7. Fitting the Burner Assembly

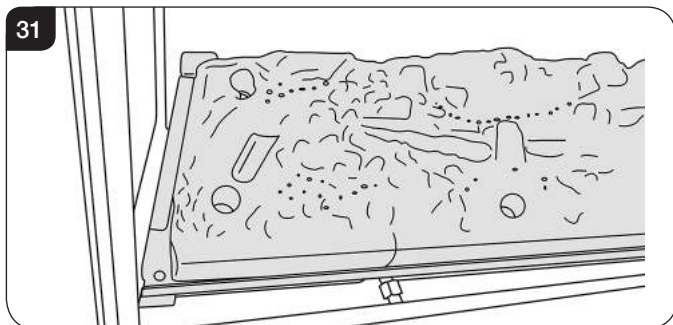
- 7.1 Ensure there is enough length on the Inlet Pipe to reach the front of the firebox.
- 7.2 Attach the Inlet Pipe to the Compression Elbow and secure in the bracket at the front of the firebox, see Diagram 30.



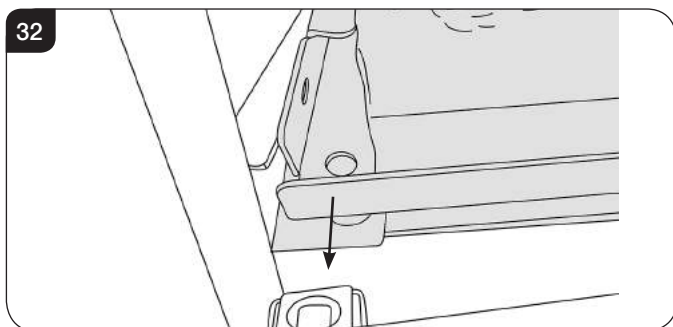
- 7.3 **PURGE THE SUPPLY PIPE.** This is essential to expel any debris that may block the gas controls.

## 8. Fitting the Burner Assembly

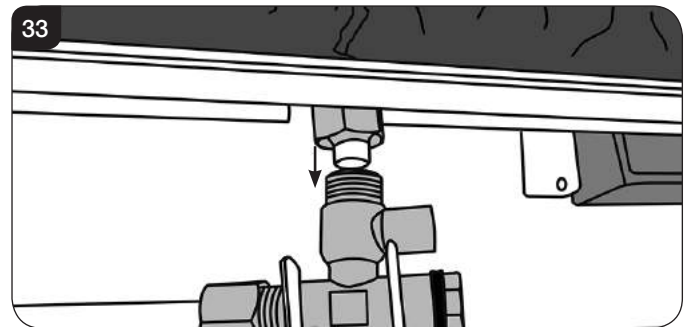
- 8.1 Angle the front of the burner tray forwards with the right hand side slightly forwards and lower into the appliance, see Diagram 31.



- 8.2 Slide the left hand side forward ensuring the burner tray and splitter plate fits around the mounting bracket, see Diagram 32.

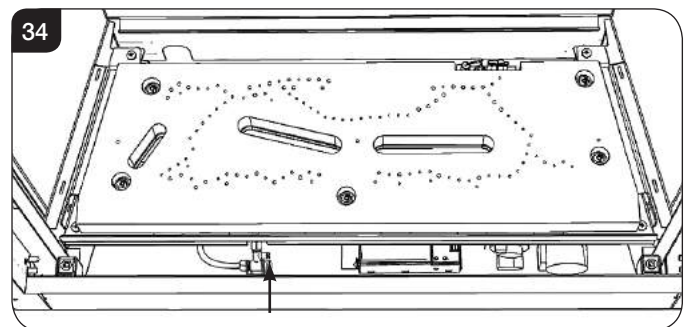


- 8.3 Feed the pipe from the Burner Assembly into the Compression Elbow as the engine is fitted, see Diagram 33.



## 9. Gas Soundness Pressure Check

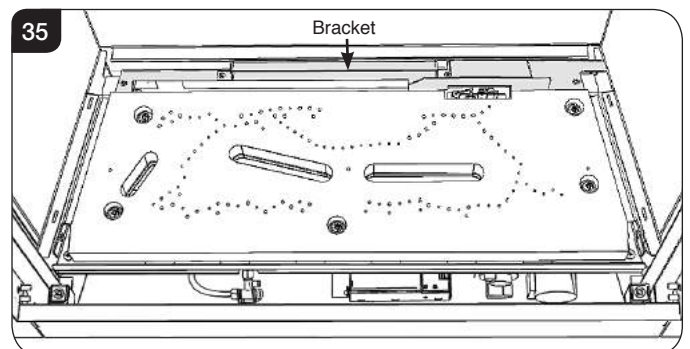
- 9.1 Connect a suitable pressure gauge to the test point located on the inlet fitting and turn the gas supply on. Light the appliance and check all gas joints for possible leaks. Turn the appliance to maximum and check that the supply pressure is as stated on the databadge. Turn the gas off and replace the test point screw, turn the gas on and check the test point for leaks.



Check the function of the handset, if there is no communication between the remote control and the appliance, see Commissioning Section.

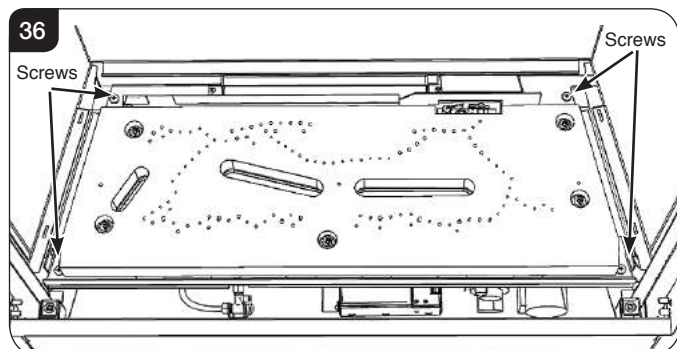
## 10. Fixing the Burner Assembly

- 10.1 Replace the rear bracket, see Diagram 35.

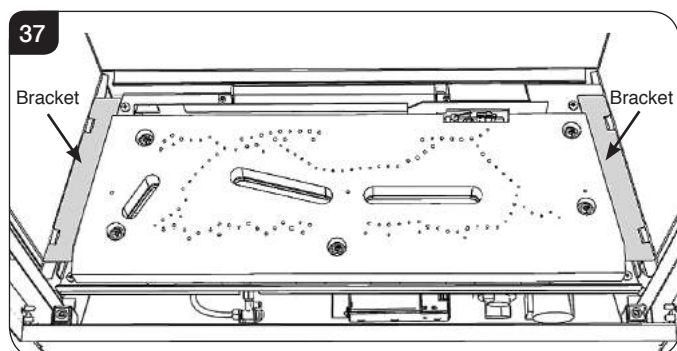


# Installation Instructions

- 10.2 Replace the 4 screws in each corner of the burner unit, see Diagram 36.



- 10.3 Fit the 2 side brackets supplied in the appliance fixing kit, see Diagram 37.



Check the pilot ensuring it is free from any debris.

## 11. Removal & Fitting the Liners

- 11.1 The appliance comes with 3 optional liner finishes:

Ledgestone  
Brick Effect  
Black Glass Linings

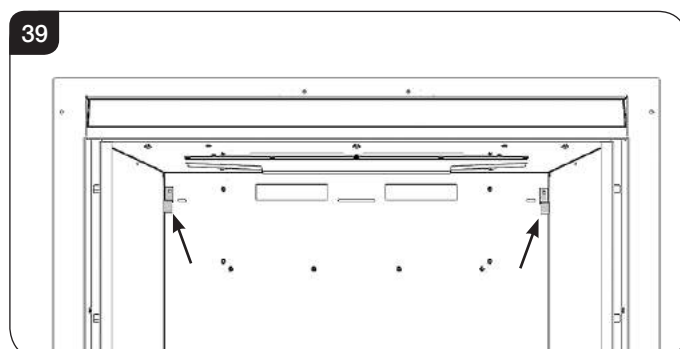
- 11.2 The baffle must be removed before the liners can be fitted.

- 11.3 To do this undo the 3 screws securing it to the roof of the firebox, see Diagram 38.

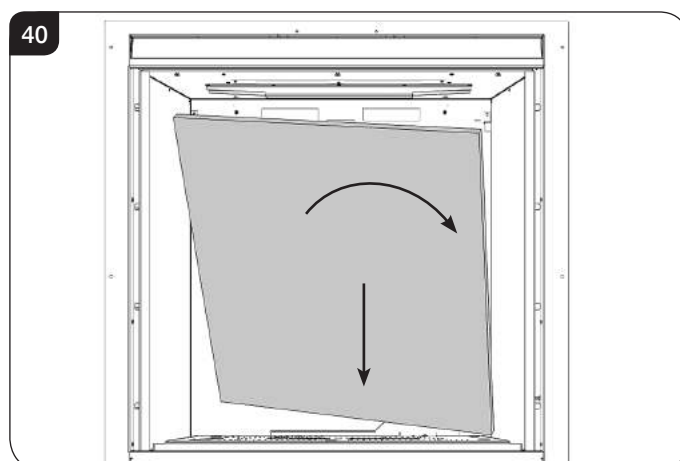


- 11.4 The baffle can now be removed by lowering the front edge and pulling forward through the front of the appliance.  
**TAKE CARE NOT TO DAMAGE THE SIDE PANELS.**

- 11.5 Remove the 2 brackets from the rear of the firebox, see Diagram 39.

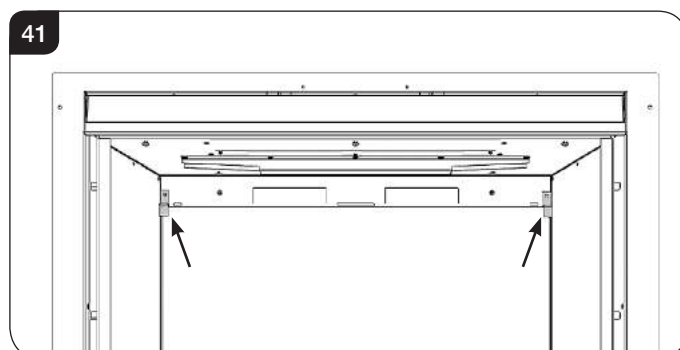


- 11.6 Fit the back liner by carefully twisting slightly to insert through the front of the appliance and lifting over the rear bracket, see Diagram 40.



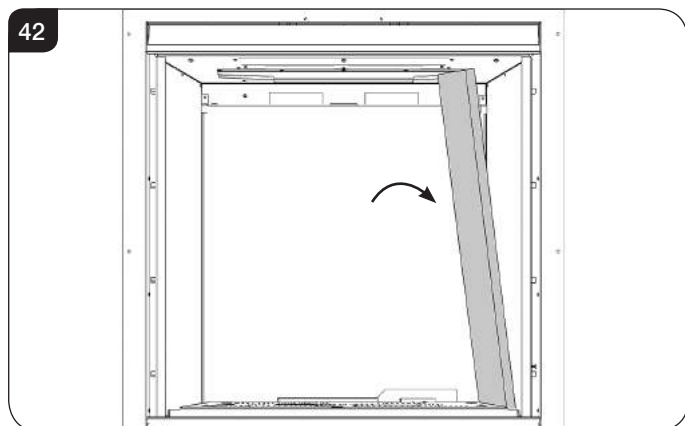
- 11.7 Lower the rear panel carefully and lean the top up against the back of the appliance.

- 11.8 Support the rear liner and replace the 2 brackets, see Diagram 41.



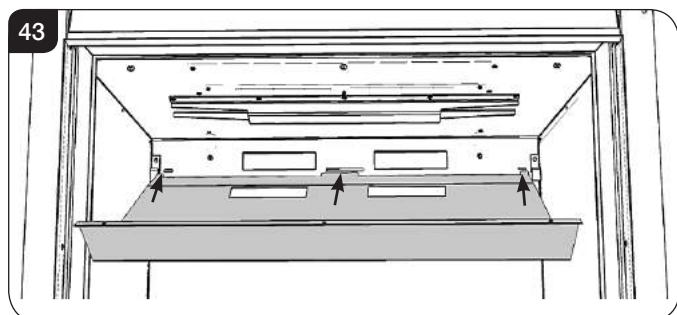
# Installation Instructions

- 11.9 To fit the Right Hand liner insert through the front of the appliance tilting the top inwards towards the centre of the firebox before lowering into position, see Diagram 42.

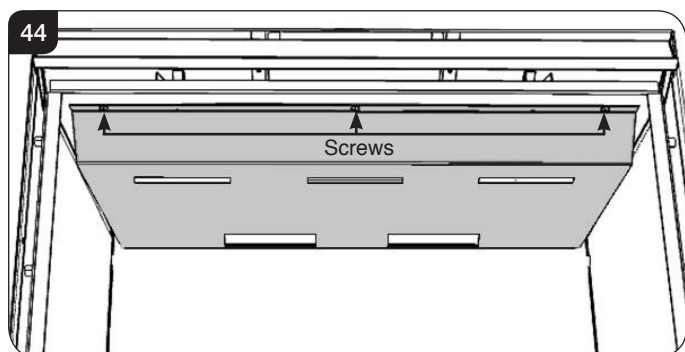


- 11.10 To fit the Left Hand liner insert through the front of the appliance tilting the top inwards towards the centre of the firebox before lowering into position, see Diagram 42.

- 11.11 Replace the baffle ensuring that the 3 tabs fit into the slots at the back of the appliance, see Diagram 43. Take care not to damage the liners.



- 11.12 Replace the 3 screws to secure it to the roof of the firebox, See Diagram 44.



## Advice on handling and disposal of fire ceramics



The fuel effect and side panels in this appliance are made from Refractory Ceramic Fibre (RCF), a material which is commonly used for this application.

Protective clothing is not required when handling these articles, but we recommend you follow normal hygiene rules of not smoking, eating or drinking in the work area and always wash your hands before eating or drinking.

To ensure that the release of RCF fibres are kept to a minimum, during installation and servicing a HEPA filtered vacuum is recommended to remove any dust accumulated in and around the appliance before and after working on it. When servicing the appliance it is recommended that the replaced items are not broken up, but are sealed within heavy duty polythene bags and labelled as RCF waste.

RCF waste is classed as stable, non-reactive hazardous waste and may be disposed of at a licensed landfill site.

Excessive exposure to these materials may cause temporary irritation to eyes, skin and respiratory tract; wash hands thoroughly after handling the material.

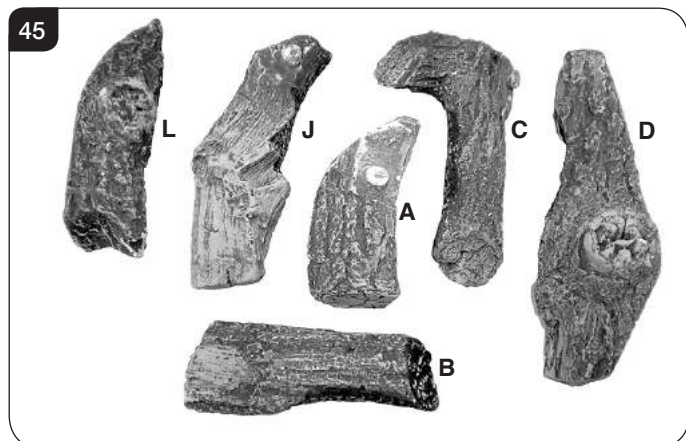


# Installation Instructions

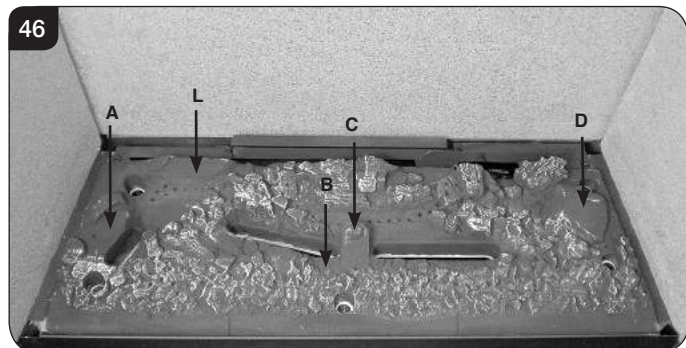
## 12. Arrangement of Fuel Bed Components

**LOGS MUST BE POSITIONED ACCORDING TO THE FOLLOWING INSTRUCTIONS TO GIVE THE CORRECT FLAME EFFECT.**

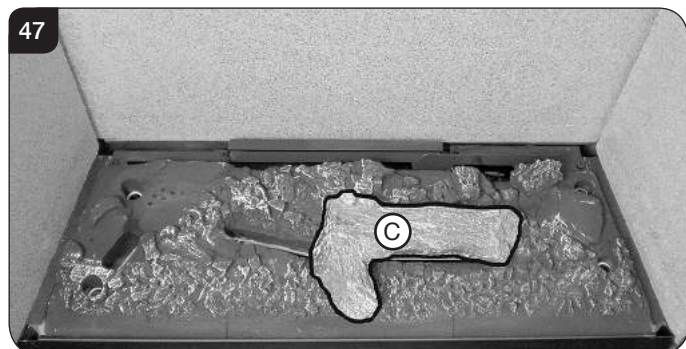
- 12.1 Ensure the burner tray is clean and free from any debris.
- 12.2 The logs for the fuel bed are clearly individually labelled, see Diagram 45.



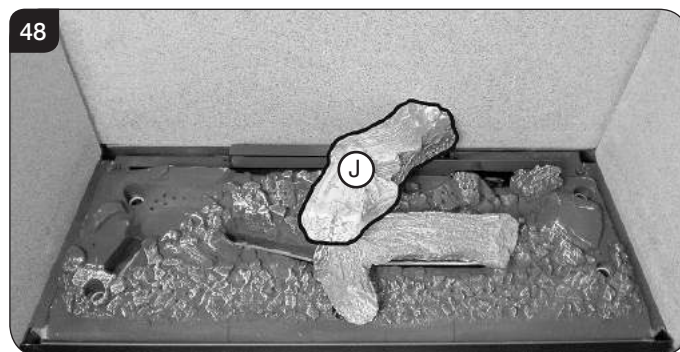
- 12.3 There are raised studs and flat surfaces on the emberbed to locate the logs, see Diagram 46.



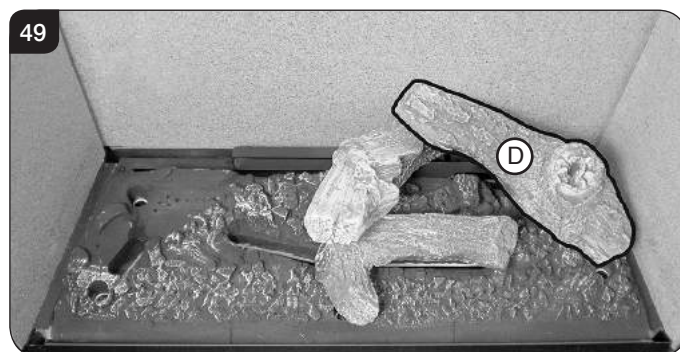
- 12.4 Place Log C on the stud in the centre of the burner, see Diagrams 46 & 47.



- 12.5 Place the front of Log J on the raised stud on Log C. The back of the log rests on the rear bracket and touches the pilot bracket, see Diagram 48.



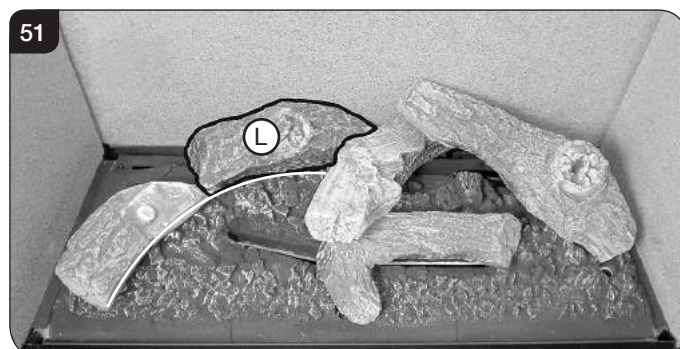
- 12.6 Rest the left hand side of Log D on Log J. The right hand side rests on the flat surface on the burner tray, see Diagrams 46 & 49.



- 12.7 Place the front edge of Log A in the indent on the burner tray. The log rests on the flat surface on the burner tray, see Diagrams 46 & 50.



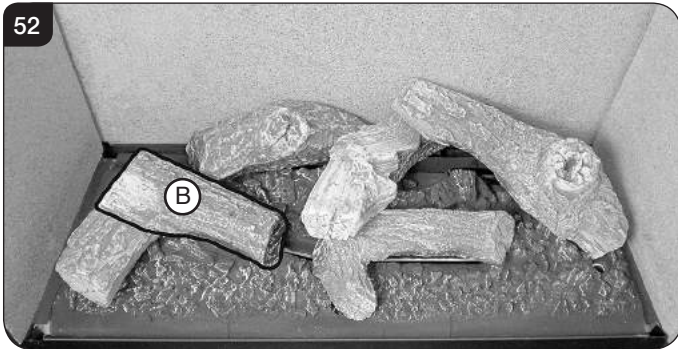
- 12.8 Place Log L behind Log A. Position in line with Log A touching the rear panel and creating a continuous curve, see Diagrams 46 & 51.



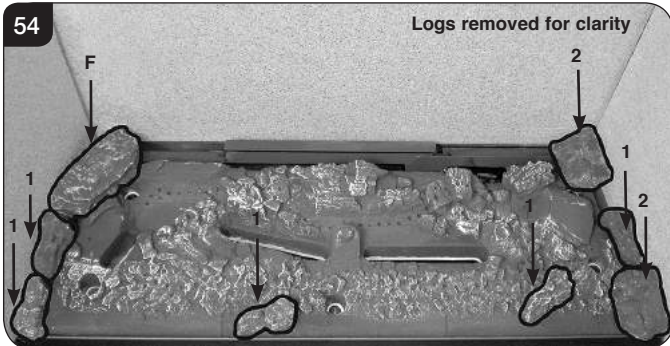


# Installation Instructions

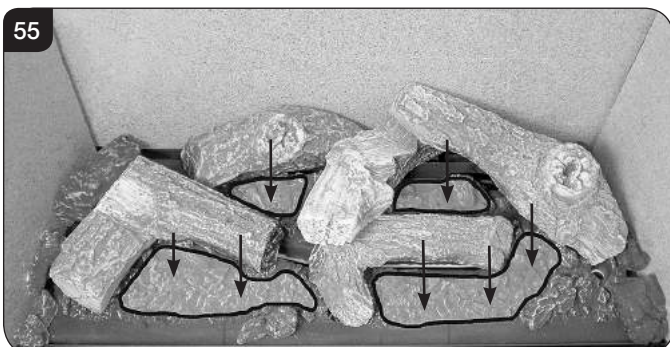
- 12.9 Log B locates on the stud on Log A and rests on the flat surface on the emberbed, see Diagrams 46 & 52.



- 12.10 Place the 5 small embers in the locations shown in Diagrams 53 & 54, arrow 1.



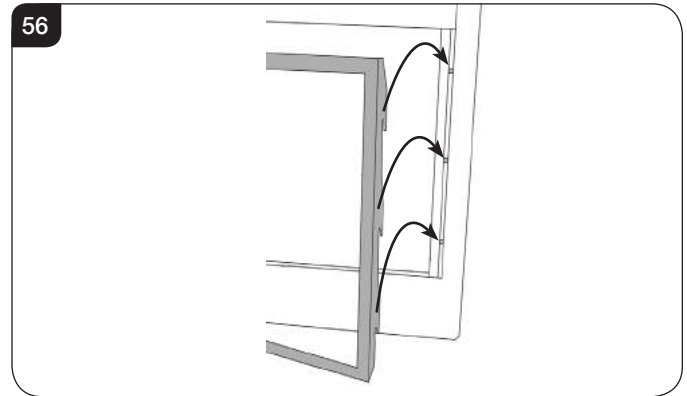
- 12.11 Place the 2 medium embers in the locations shown in Diagrams 52 & 53, arrow 2.
- 12.12 Place the large ember F in the location shown in Diagrams 53 & 54, arrow F.
- 12.13 Lay Embaglow over the small ports in the base of the burner tray. This will create a glowing effect when the appliance is lit, see Diagram 55.



## 13. Completion of Assembly

**Ensure that the rope seal on the back of the glass frame is intact.**

- 13.1 To replace the glass frame, position so the hooks on the back of the frame fit over the side pins, see Diagram 56.



- 13.2 Push the handle down.
- 13.3 Replace the screws. As the screws are tightened the glass frame is pulled down against the hooks and forms a seal. **Replace ALL of the securing screws ensuring that a screw is present in all fixing slots.**



**UNDER NO CIRCUMSTANCES SHOULD THE APPLIANCE BE USED IF ANY OF THE GLASS FRAME RETAINING SCREWS ARE LOOSE OR MISSING.**

- 13.4 Connect the battery lead to the battery pack attached to the lower slotted trim.



**PLEASE ENSURE NO WIRES ARE TRAPPED BEFORE REPLACING THE LOWER SLOTTED TRIM. THE LEADS ARE EASILY DAMAGED.**

- 13.5 Replace the lower trim, ensuring that the angled metal shield is sloping towards the door frame.
- 13.6 Replace the 2 magnetic side trims.

**NEVER OPERATE THE APPLIANCE WHEN THE GLASS PANEL IS REMOVED OR BROKEN.**

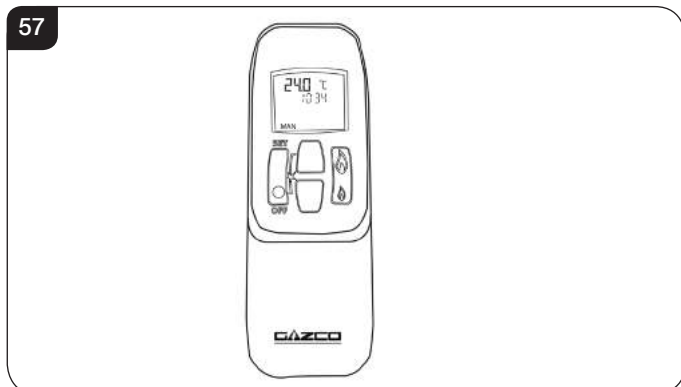
- 13.7 Replace the decorative front by referring to the separate leaflet supplied with the front.

**NOTE: ENSURE THAT THE LOGS ARE POSITIONED AS ABOVE. ONLY USE THE CORRECT AMOUNT OF LOGS AS SPECIFIED IN THE DIAGRAMS.**

# Installation Instructions

## 14. Lighting the Appliance

The appliance is operated by thermostatic remote control.



This remote controls the appliance from pilot ignition through to shut down.

In 'MANUAL MODE' you can:

- light the pilot
- turn on the main burner
- regulate the flame from low to high and back
- turn off the burner leaving just the pilot burning

In 'TEMP MODE' you can:

- set the room temperature so the stove automatically maintains that temperature

In 'TIMER MODE' the appliance:

- turns on and off according to the set time periods
- automatically regulates the room temperature during the set periods

### 14.1 Turning the appliance On

Your remote can control the gas appliance from pilot ignition through to shut down.

To turn the appliance on press the OFF button and the UP button simultaneously. You hear several short signals.

**The pilot and main burner ignite and the remote is now in Manual Mode:**

#### Turning the appliance Off:

Press the OFF button to turn the appliance off  
FOR SAFETY, YOU MUST WAIT 30 SECONDS BEFORE LIGHTING THE APPLIANCE AGAIN.



**IMPORTANT: YELLOW FLAMES TYPICALLY APPEAR WHEN THE APPLIANCE HAS REACHED NORMAL OPERATING TEMPERATURE. THIS CAN TAKE UP TO 30 MINUTES.**



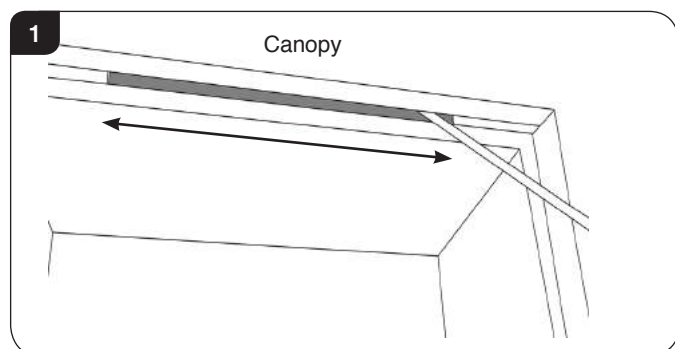
**WARNING: IF THE APPLIANCE FAILS TO LIGHT OR BECOMES EXTINGUISHED IN USE, WAIT 3 MINUTES BEFORE ATTEMPTING TO RELIGHT.**

**FOR FULL OPERATING INSTRUCTIONS AND TROUBLESHOOTING SEE USER SECTION.**

# Commissioning

## 1. Commissioning

- 1.1 Check the flame picture, log layout.
- 1.2 Check the gas pressure.
- 1.3 Close all door and windows in the room.
- 1.4 Ignite the appliance and operate on maximum for 5 minutes.
- 1.5 Position a lighted smoke match just inside the draught diverter opening (under the canopy) and check all smoke is drawn in along the opening, see Diagram 1.



If there is any doubt:

- 1.6 Run the appliance for a further 10 minutes and repeat the test.

If there are any extractor fans in the room or adjacent rooms, the test must be repeated with the fans running on maximum.

**IF SPILLAGE PERSISTS, DISCONNECT THE APPLIANCE AND SEEK EXPERT ADVICE.**

For future reference, record the installation details on the Commissioning Sheet on page 3.

- 1.7 Complete the Commissioning Checklist at the front of this manual covering:

- Flue checks
- Gas checks
- Log/fuel effect layout - flame picture

For working pressure test, refer to Installation Instructions Section 7.

- 1.8 Upon completion of the commissioning and testing of the installation and correct operation of the appliance, the installer must instruct the user how to operate the appliance.

- 1.9 Guide the user through the User Instructions paying particular attention to:

- a) Regular servicing (Section 9 of the User Instructions).
- b) Ventilation (Section 10 of the User Instructions) - point out the ventilation positions where applicable.
- c) Hot surfaces (Section 12 of the User Instructions).
- d) How the appliance works with the remote control handset and the modes of operation (Section 2 of the User Instructions).
- e) How to change settings in the auto mode and program modes of operation.
- f) What to do if the appliance fails to operate (Section 13 of the User Instructions).

### Reprogramming handset/Control box

To access the control box see Servicing Instructions, Section 4 - Main Burner.

- Press and hold the reset button on the control box until you hear two signals. After the second longer signal:
  - Release the reset button and within 20 seconds:
  - Press the DOWN button on the handset until you hear two additional short signals confirming the new code is set.
- If there is a single long signal the code learning sequence has failed or the wiring is incorrect.

# Servicing Instructions

## Servicing/Fault Finding Charts

### 1. Servicing Requirements

**IMPORTANT** – The glass panel on this appliance should be checked for any signs of damage on the front face of the glass panel (scratches, scores, cracks or other surface defects). If damage is observed, the glass panel must be replaced and the appliance must not be used until a replacement is installed. Under no circumstances should the appliance be used if any damage is observed. Please isolate the appliance until a replacement glass panel has been obtained and installed. Replacement glass panels can be purchased from Gazco via the retailer from which the appliance was purchased or any other Gazco distributor.

This appliance must be serviced at least once a year by a competent person.

All tests must be carried out in accordance with the current GasSafe recommendations.

#### 1.1 Before Testing:

- Conduct a gas soundness test for the property ensuring there are no leaks before servicing.
- Check the operation of the appliance before testing.

#### 1.2 Special checks:

- Clean the burner using a vacuum cleaner with a soft brush attachment. Ensure all debris is removed from the burner ports.
- Clean away lint or fluff from the pilot.
- Clean away lint or fluff from under the burner.

- Check the spark gap on the pilot is correct.
- Ensure that the glass frame is secured correctly and that all retaining screws are in place.

1.3 Correct any faults found during the initial test.

1.4 Re-commission the appliance in accordance with Commissioning Procedures of these instructions.

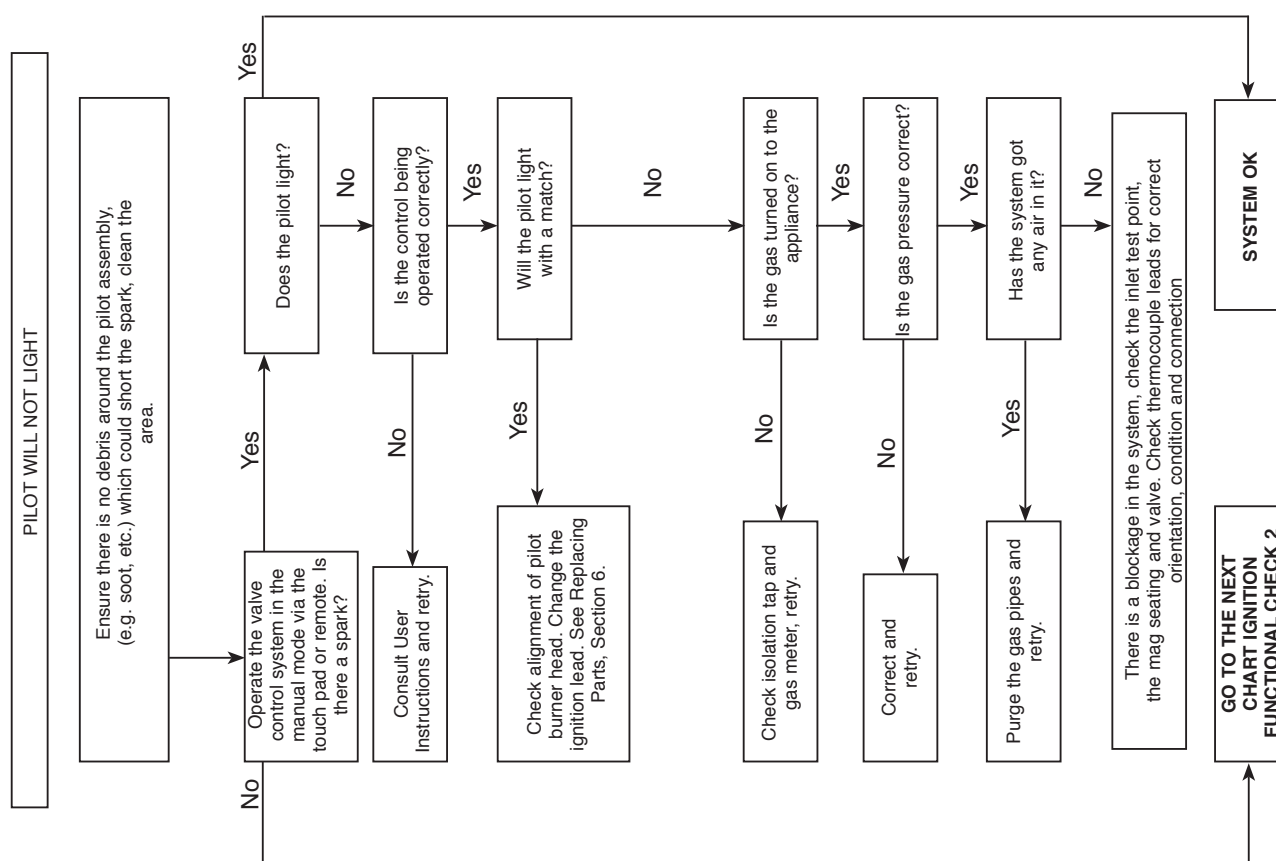
1.5 Advise the customer of any remedial work undertaken.

**REPLACE BATTERIES BEFORE ATTEMPTING TO RECTIFY ANY FAULTS.**

#### ELECTRONIC CONTROL VALVE FAULT ANALYSIS

Symptom	Cause	Remedy
Frequent beeps for 3 seconds after operation request	Batteries low in appliance	Replace appliance batteries
No ignition, 5 second continuous tone (there may be several short beeps before)	Loose/damaged wire	Check interrupter block and wires
No ignition, no tone, motor turns slightly when operated	Receiver board damaged	Replace receiver
No pilot flame and control continues to spark	Thermocouple circuit wired incorrectly	Correct wiring
Pilot lights, control continues to spark, valve shuts down after 10 - 30 seconds	1. Loose/damaged wires 2. Receiver board damaged	1. Check interrupter and wires 2. Replace receiver

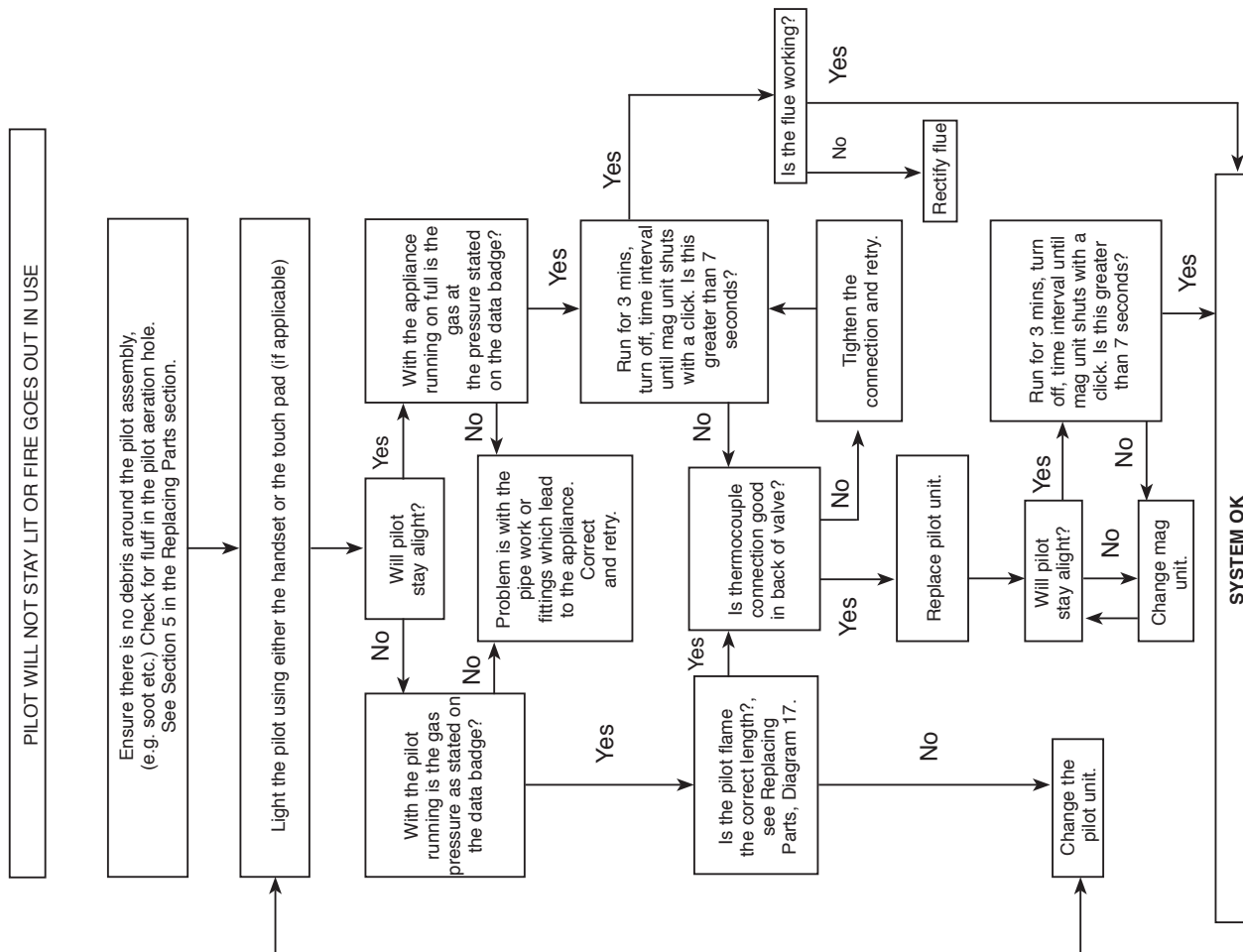
### IGNITION FUNCTIONAL CHECK 1



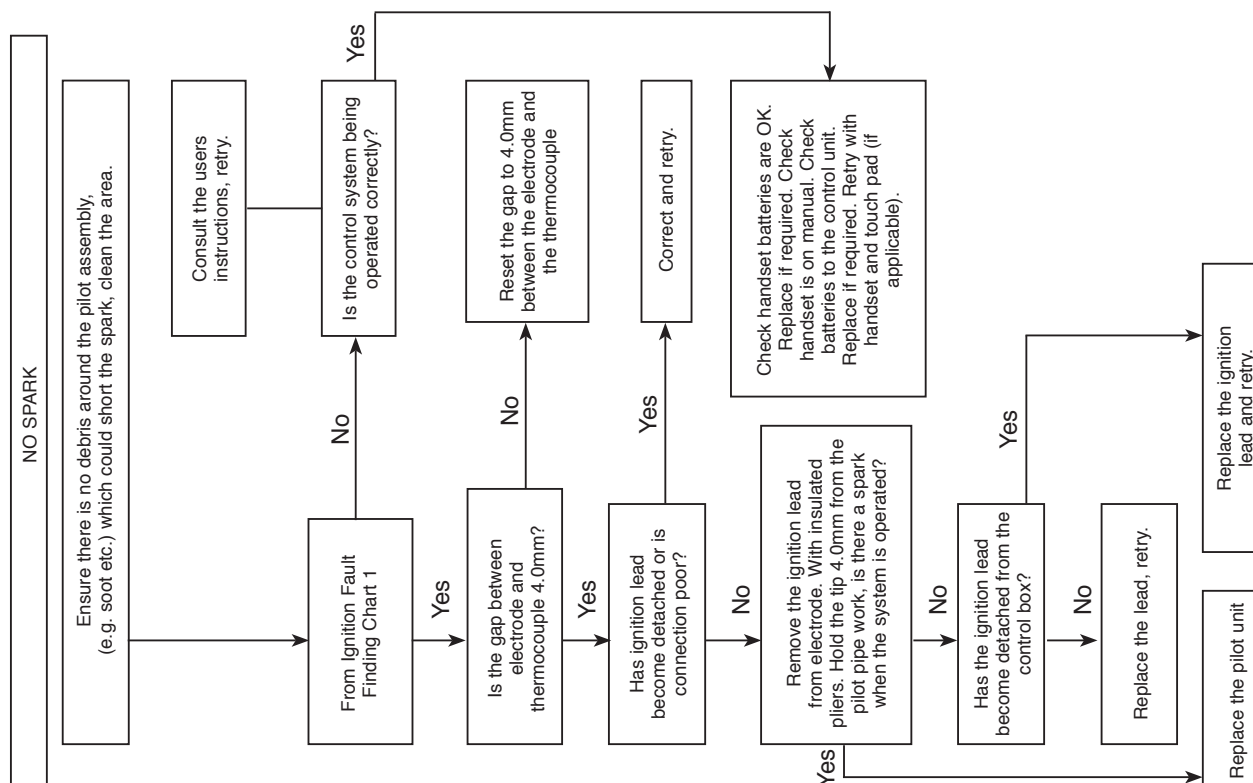
# Servicing Instructions

## Fault Finding Charts

### FLAME FAILURE FUNCTIONAL CHECK 3



### IGNITION FUNCTIONAL CHECK 2





# Servicing Instructions - Replacing Parts

## 1. General

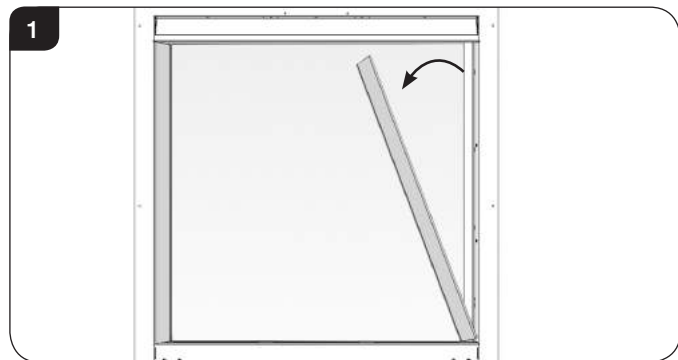
- 1.1 All main components can be replaced without removing the appliance from its installation.

**IT IS ESSENTIAL THAT THE GAS SUPPLY TO THE APPLIANCE IS TURNED OFF AT THE ISOLATION DEVICE BEFORE PROCEEDING FURTHER.**

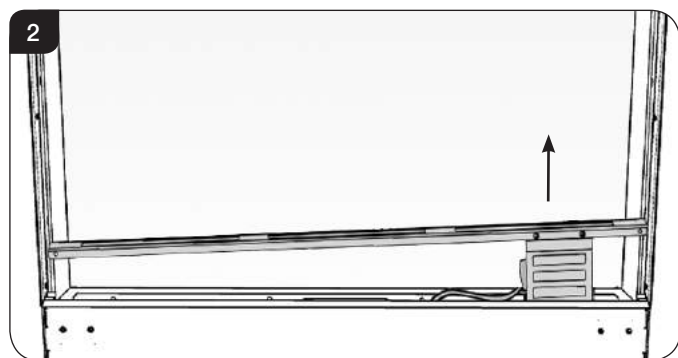
- 1.2 It will be necessary to remove the complete burner module before any of the components can be serviced.
- 1.3 Make sure the appliance and surrounds are cool before cleaning.

## 2. Removing the Glass Frame

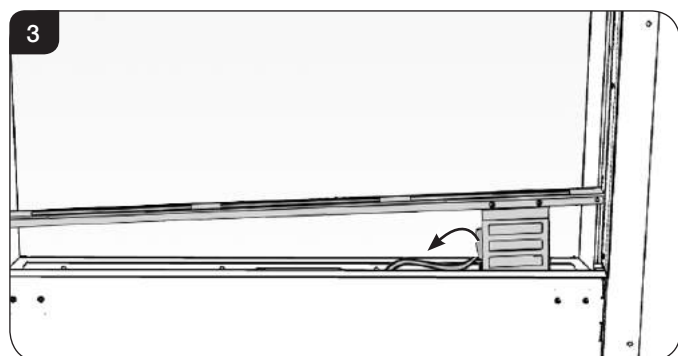
- 2.1 Remove the glass frame by removing the 2 side trims, see Diagram 1. These are held on by magnets.



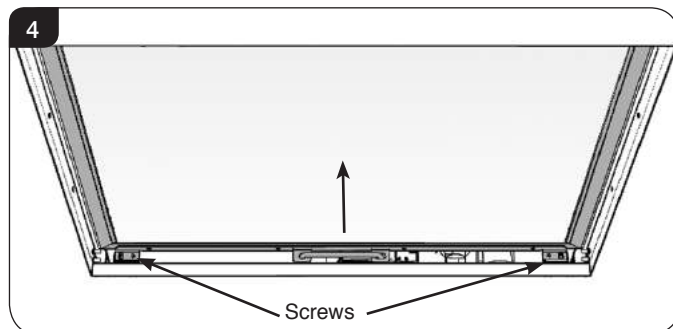
- 2.2 Lift out the bottom slotted trim, see Diagram 2. Note the orientation of the metal shield for reassembly.



- 2.3 Disconnect the battery lead from the battery pack attached to the lower slotted trim, see Diagram 3.

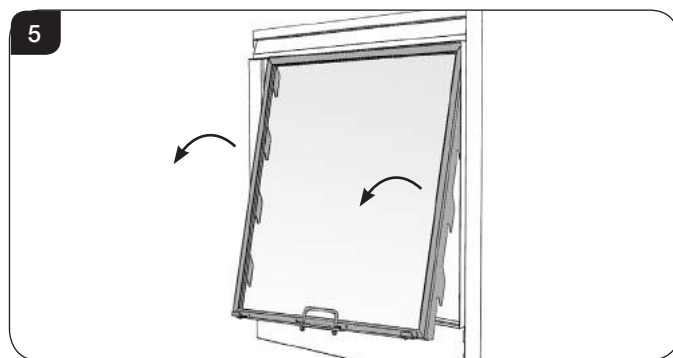


- 2.4 Remove the 2 screws at the base of the glass frame, see Diagram 4.



- 2.5 Pull up the handle at the front, see Diagram 4.

- 2.6 Whilst supporting the top, lift the glass frame using the handle, up and over the lower edge, see Diagram 5.



- 2.7 Remove the logs and Embaglow and place on a dry, clean surface.

**When refitting the glass frame ensure that the rope seal on the back of the frame is intact.**

- 2.8 To replace the glass frame, position so the hooks on the back of the frame fit over the side pins, see Diagram 5.

- 2.9 Push the handle down.

- 2.10 Replace the screws. As the screws are tightened the glass frame is pulled down against the hooks and forms a seal. **Replace ALL of the securing screws ensuring that a screw is present in all fixing slots.**



**UNDER NO CIRCUMSTANCES SHOULD THE APPLIANCE BE USED IF ANY OF THE GLASS FRAME RETAINING SCREWS ARE LOOSE OR MISSING.**

- 2.11 Connect the battery lead to the battery pack attached to the lower slotted trim.



**PLEASE ENSURE NO WIRES ARE TRAPPED BEFORE REPLACING THE LOWER SLOTTED TRIM. THE LEADS ARE EASILY DAMAGED.**

- 2.12 Replace the lower trim, ensuring that the angled metal shield is sloping towards the door frame.

- 2.13 Replace the 2 magnetic side trims.



# Servicing Instructions - Replacing Parts

**NEVER OPERATE THE APPLIANCE WHEN THE GLASS PANEL IS REMOVED OR BROKEN.**

- 2.14 Replace the decorative front by referring to the separate instructions supplied with the front.

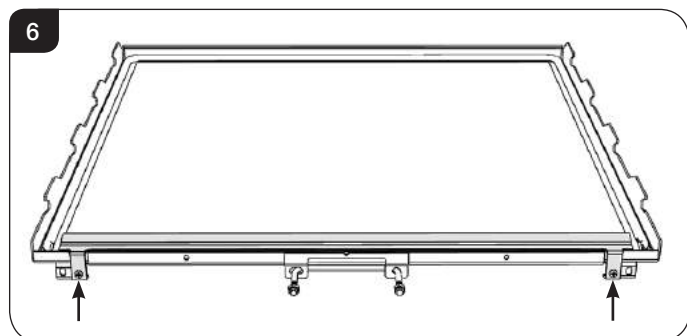
**NOTE: ENSURE THAT THE LOGS ARE POSITIONED CORRECTLY, SEE SECTION 5. ONLY USE THE CORRECT AMOUNT OF LOGS AS SPECIFIED IN THE DIAGRAMS.**

- 2.15 The glass front must be refitted to the appliance following cleaning or servicing.

## 3. Removing the Emberbed Vanity Trim

Remove the Glass Frame, see Section 2.

- 3.1 Carefully place the frame face down on a flat, soft surface.  
3.2 Remove the 2 screws securing the Vanity Trim to the Glass Frame, see Diagram 6.



The trim can now be removed.

**NOTE: The trim holds the door glass in position. Exercise caution when the trim is removed. DO NOT move or lift the door frame without the trim in place.**

- 3.3 Replace in reverse order.

## 4. Baffle & Vermiculite Liners

- 4.1 To access the burner tray and interior workings of the appliance it is necessary to remove the baffle and the side liners.

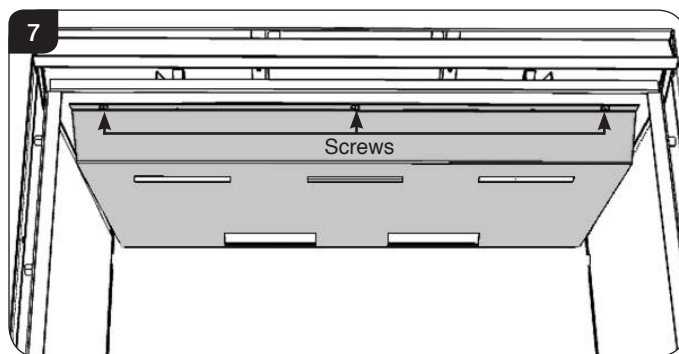
Note: The rear liner does not need to be removed to service the appliance.

- 4.2 Remove the decorative logs.

### BAFFLE

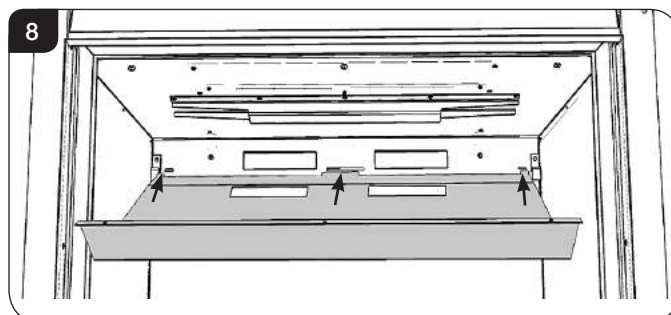
The baffle must be removed before the liners can be taken out of the appliance.

- 4.3 To do this undo the 3 screws securing it to the roof of the firebox, see Diagram 7.



- 4.4 The baffle can now be removed by lowering the front edge and pulling forward through the front of the appliance.  
**TAKE CARE NOT TO DAMAGE THE SIDE PANELS.**

- 4.5 When replacing the baffle ensure that the 3 tabs fit into the slots at the back of the appliance, see Diagram 8.

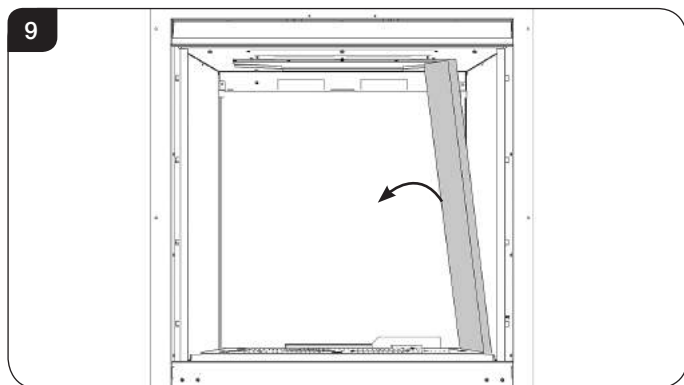


# Servicing Instructions - Replacing Parts

## SIDE LINERS

Once the baffle has been placed carefully to one side the liners can then be taken out in the following order.

- 4.6 To remove the Right Hand liner first tilt inwards towards the centre of the firebox before lifting up and pulling out through the front of the firebox, see Diagram 9.

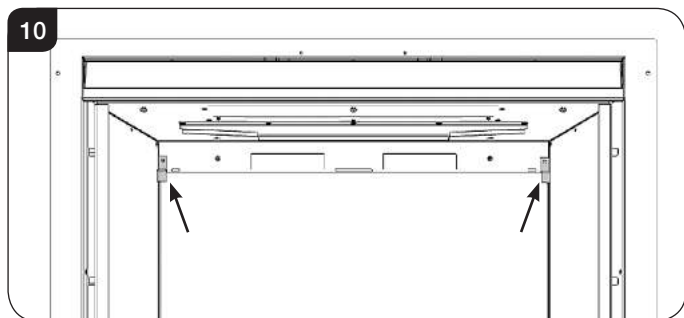


- 4.7 To remove the Left Hand liner first tilt inwards towards the centre of the firebox before lifting up and pulling out through the front of the firebox, see Diagram 9.

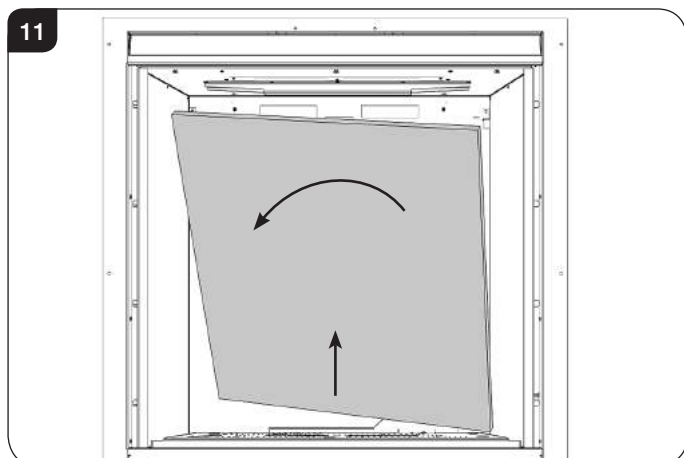
## REAR LINER

**Note: The rear liner does not need to be removed to service the appliance. It only needs to be removed to replace the liner.**

- 4.8 Supporting the rear liner remove the 2 brackets from the back of the firebox, see Diagram 10.

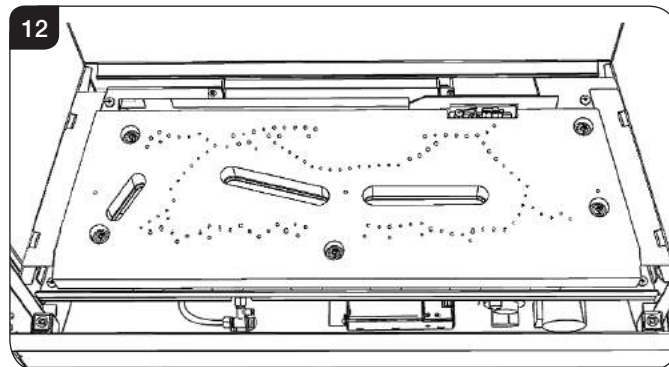


- 4.9 Remove the back liner by carefully lifting over the bottom bracket and twisting slightly to allow it to be removed through the front of the appliance, see Diagram 11.



- 4.10 When replace the rear liner, ensure that the 2 brackets are replaced.

- 4.11 With the liners and baffle removed the firebox is clear for cleaning and maintenance, see Diagram 12.



- 4.12 To replace the liners and baffle reverse these procedures.

## 5. Main Burner

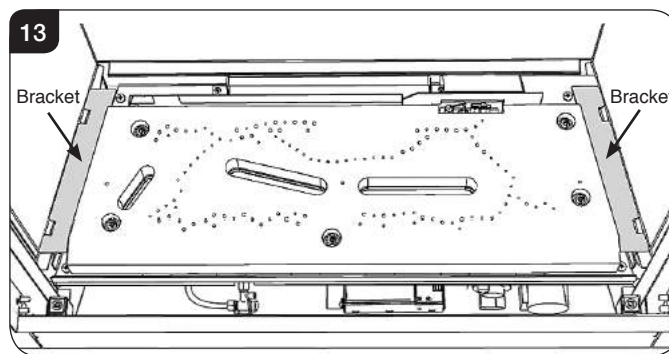
- 5.1 To remove the frame from the appliance please refer to the separate instructions supplied with the frame.

- 5.2 Remove the Glass Frame, see Section 2.

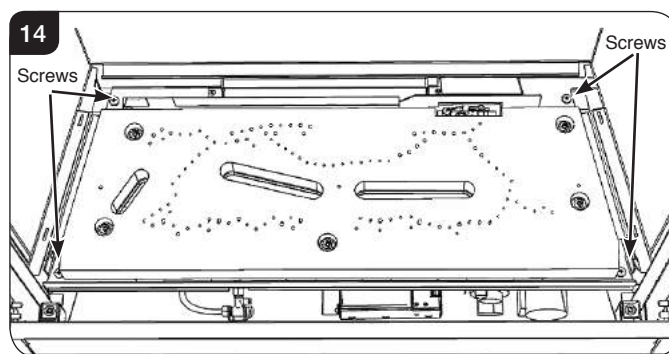
- 5.3 Remove the baffle and liners, see Section 4.

- 5.4 Turn the gas supply off at the isolation device.

- 5.5 Remove the 2 side brackets, see Diagram 13.

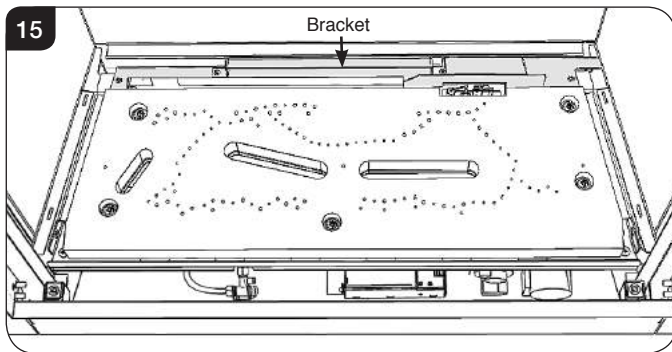


- 5.6 Remove the 4 screws from the corners of the burner unit, see Diagram 14.



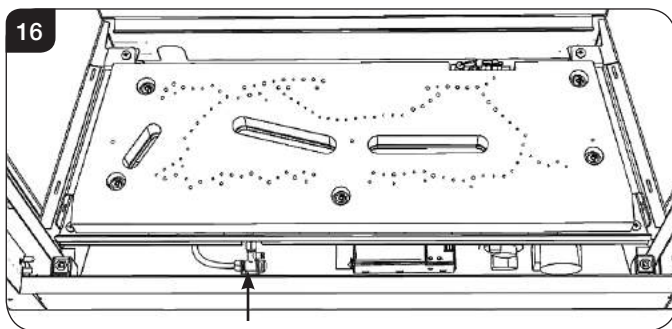
# Servicing Instructions - Replacing Parts

- 5.7 Remove the rear bracket, see Diagram 15.



**HAVE YOU ISOLATED THE GAS SUPPLY?**

- 5.8 Disconnect the isolating device from the appliance inlet pipe to isolate the gas supply, see Diagram 16.



- 5.9 Carefully remove the engine:

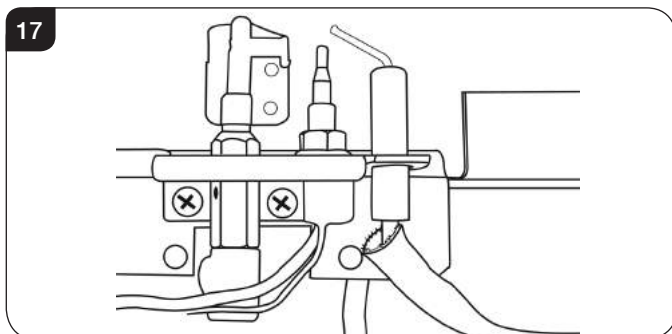
To do this slide the burner tray backwards, tilt the rear of the tray upwards and twist to remove.

Place carefully to one side.

The burner unit can now be serviced.

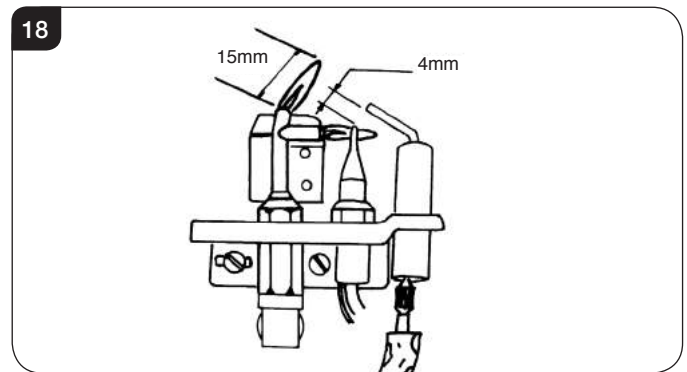
### 6. Pilot Unit

- 6.1 Undo the compression nut on the pilot burner then undo the thermocouple at the rear of the gas valve. Remove the ignition lead from the electrode, undo the two retaining screws and remove the pilot, see Diagram 17.



- 6.2 When replacing the pilot ensure the thermocouple follows its original route, i.e. along the pilot pipe. Attach the thermocouple to the pipe with new cable ties.

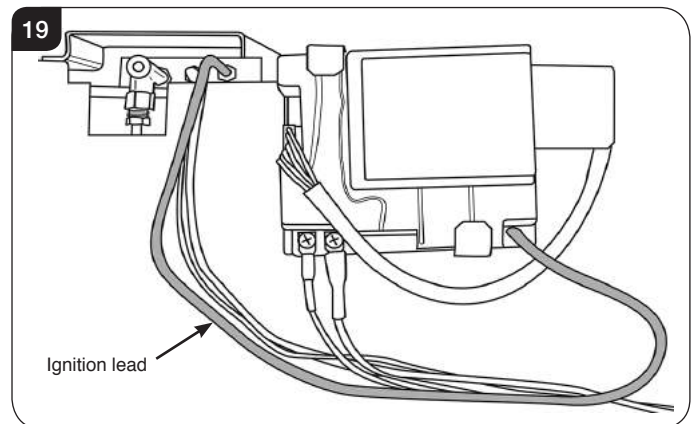
- 6.3 Set the spark gap, see Diagram 18.



- 6.4 Check for gas leaks.

### 7. Ignition Lead

- 7.1 Remove the main burner, see Section 4.  
7.2 Turn the burner over and place on a soft surface so as to not damage the unit.  
7.3 Remove the pilot shield by removing the 2 screws.  
7.4 Disconnect the ignition lead from the electrode and from the control box, see Diagram 19.



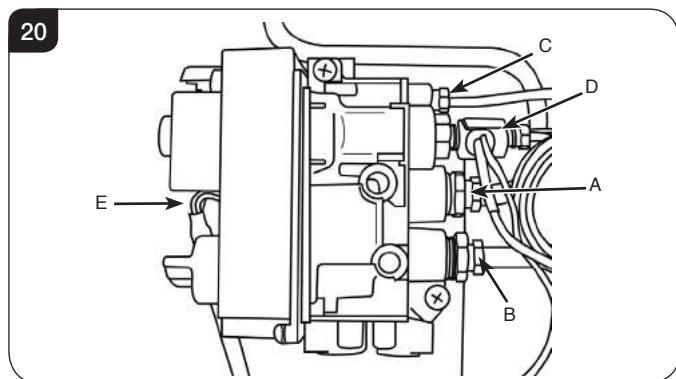
- 7.5 Replace with a new ignition lead following the original route. Refit the Vidaflex cover over the lead. Ensure the cover engages fully over the electrode.  
7.6 Check the operation of the new ignition lead.  
7.7 Replace the pilot shield.  
7.8 Replace the main burner.

# Servicing Instructions - Replacing Parts

## 8. Gas Valve

To change the gas valve:

- 8.1 Remove the burner module as described in Servicing, Replacing Parts, Section 5.
- 8.2 Turn the burner over and place on a soft surface so as to not damage the unit.
- 8.3 Disconnect the gas inlet pipe, see Diagram 20, Arrow A.
- 8.4 Disconnect the gas outlet pipe, see Diagram 20, Arrow B.
- 8.5 Disconnect the pilot pipe, see Diagram 20, Arrow C.
- 8.6 Disconnect the thermocouple, thermocurrent wires and the interrupter block, see Diagram 20, Arrow D.
- 8.7 Remove the eight wire loom, see Diagram 20, Arrow E.



- 8.8 Remove the 2 screws securing the valve to the support bracket and withdraw the valve.

Replace in reverse order and check for leaks.

## 9. Magnetic Safety Valve

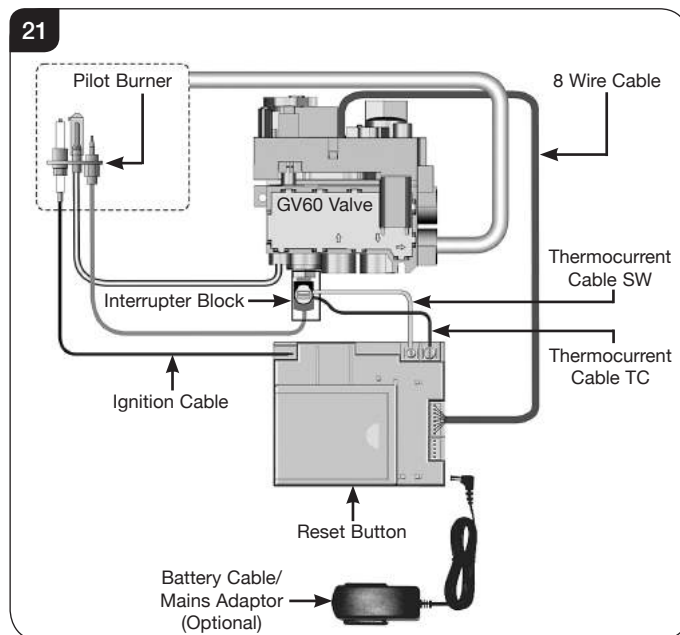
- 9.1 Remove the burner module as described in Servicing, Replacing Parts, Section 5.
- 9.2 Turn the burner over and place on a soft surface so as to not damage the unit.
- 9.3 Undo the thermocouple from the interrupter block and remove the two interrupter leads.
- 9.4 Unscrew the interrupter block from the back of the valve.
- 9.5 Undo the silver magnetic valve retaining nut on the back of the valve.
- 9.6 Gently tap out the mag valve.
- 9.7 Replace with a new unit.
- 9.8 Reassemble in reverse order ensuring that the interrupter leads are connected correctly with the blue tag lead furthest away from the gas valve body.
- 9.9 Check for leaks.

## 10. Control Box

- 10.1 Remove the burner module as described in Servicing, Replacing Parts, Section 5.
- 10.2 Turn the burner over and place on a soft surface so as to not damage the unit.
- 10.3 Remove the two thermocurrent cables by removing the two screws, see Diagram 21.
- 10.4 Remove the ignition lead, see Diagram 21.
- 10.5 Remove the eight wire loom from the control box.
- 10.6 Remove the battery extension cable, see Diagram 21.

The control box can now be replaced.

When replacing the sealing plate on the rear of the control cover use a suitable silicone sealant.

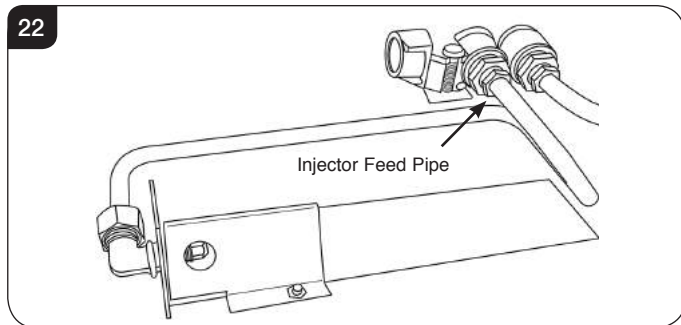


- 10.7 After replacing the control box you may need to reprogram the handset.
    - Press and hold the reset button on the control box until you hear two signals. After the second longer signal:
    - Release the reset button and within 20 seconds:
    - Press the DOWN button on the handset until you hear two additional short signals confirming the new code is set.
- If there is a single long signal the code learning sequence has failed or the wiring is incorrect.

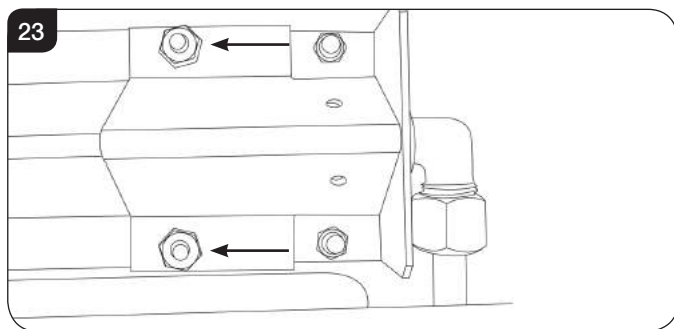
# Servicing Instructions - Replacing Parts

## 11. Main Injector

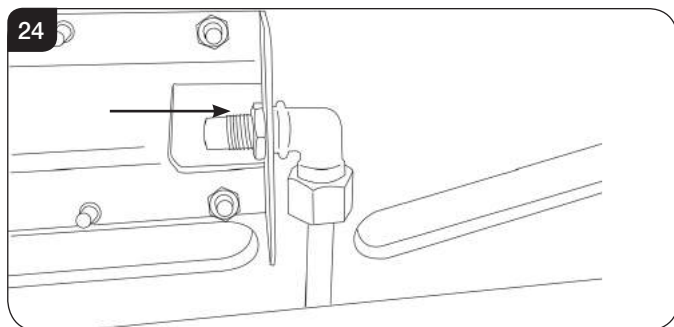
- 11.1 Remove the burner module as described in Servicing, Replacing Parts, Section 5.
- 11.2 Loosen and remove the nut from the injector pipe, see Diagram 22.



- 11.3 Remove the Aeration plate by unscrewing the two nuts that hold the plate in place, see Diagram 23.



- 11.4 Undo the 14mm lock nut that holds the pipe to the injector, see Diagram 24.

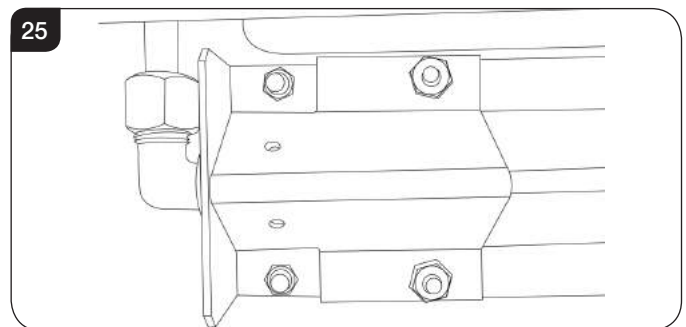


- 11.5 Replace with the correct size injector.
- 11.6 Check for leaks.

## 12. Primary Aeration Plate

**NOT ALL MODELS HAVE AERATION PLATES. REFER TO TECHNICAL SPECIFICATIONS, PAGE 12.**

- 12.1 Remove the Main Burner as described in Replacing Parts Section 5.
- 12.2 Remove the 2 fixing nuts and slide the plate off the venturi.
- 12.3 Replace with the correct size plate and secure with the nuts. Ensure the lower edge of the plate is located over the venturi flange, see Diagram 25.



## 13. Changing Between Gas Types

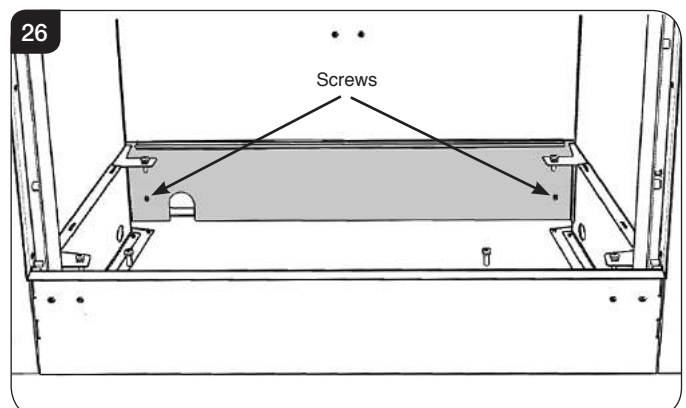
In order to change between gas types, it will be necessary to change the pilot and main injector:

Contact your Gazco retailer for further information.

A kit of parts is available for this. Always quote the Model number and Serial number when ordering any spare parts.

## 14. Debris Area Access

- 14.1 Remove the frame from the appliance by referring to the separate instructions supplied with the front.
- 14.2 Remove the glass frame, see Section 2 and the fuel bed components. Place carefully to one side.
- 14.3 Remove the baffle and liners, see Section 4.
- 14.4 Remove the main burner, see Section 5.
- 14.5 Undo the 2 screws on the back of the convector air panel, see Diagram 26.

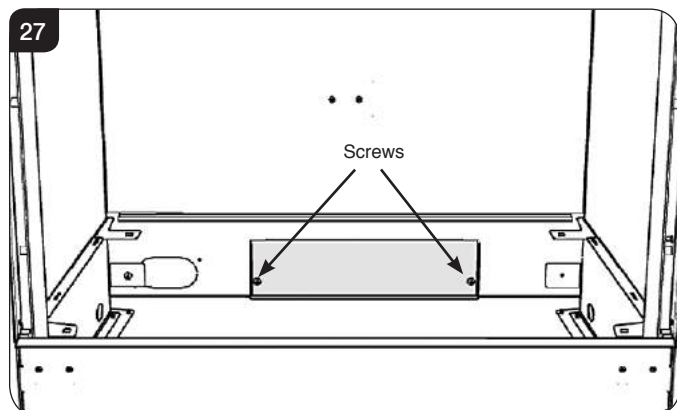




## Servicing Instructions - Replacing Parts

14.6 Pull the top of the air panel forwards to release, then tilt the bottom edge upwards into the firebox to remove.

14.7 Undo the 2 screws to remove the debris access plate, see Diagram 27.



14.8 Clean out any debris.

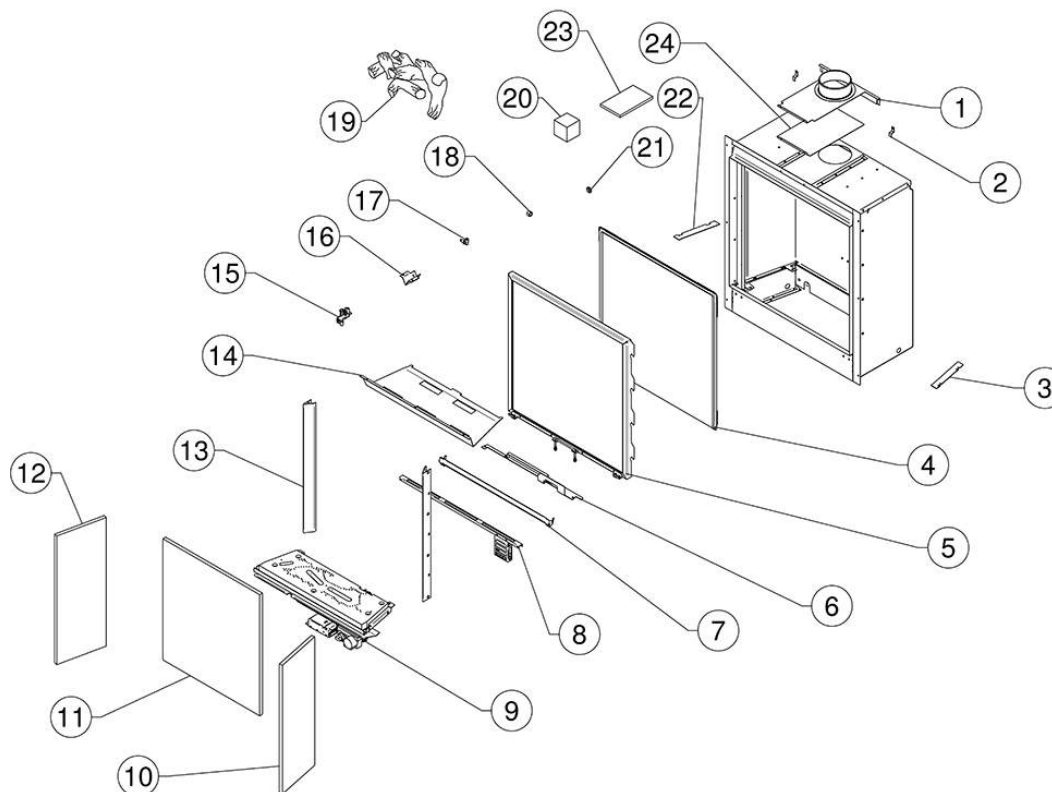
14.9 To replace the convector air panel:

Angle the top edge of the panel up and under the lip at the back of the firebox.

Clip the panel into place and secure with the 2 previously removed screws.

# Servicing Instructions - Replacing Parts

## 15. Spares List



No.	Component	Part Code		Quantity
		Natural Gas	LPG	
1	Spigot Mounting Assembly	GZ14736		1
2	Upper Lining Restraint Bracket	GZ10786		2
3	RH Infil Bracket	GZ14753		1
4	Glass Assembly	GZ14728		1
5	Door & Glass Assembly	GZ14746		1
6	Log Support Bracket Assembly	GZ15137		1
7	Emberbed Vanity Strip	GZ15019		1
8	Door Infil Trim Assembly	GZ14727		1
9	Full Engine Tray Assembly	GZ15041N	GZ15041P	1
10	Side Lining Ledgestone LHS	CE1947		1
10	Side Lining Brick	CE1945		2
10	Side Lining Black Glass	GZ15026		2
11	Rear Lining Ledgestone	CE1948		1
11	Rear Lining Brick	CE1946		1
11	Rear Lining Black Glass	GZ15024		1
12	Side Lining Ledgestone RHS	CE1961		1
13	Side Frame Cover	GZ14748		2

No.	Component	Part Code		Quantity
		Natural Gas	LPG	
14	Top Baffle	GZ14713		1
15	Pilot Assembly	PI0044	PI0045	1
16	Aeration Cover	GZ10406	GZ10413	1
17	Injector	IN0100	IN0068	1
18	Injector Locknut	FA0029		1
19	Log Set	CE1922		1
20	Embaglow 1G Bag	GZ8471		1
21	Grommet	EL0022		4
22	LH Infil Bracket	GZ14752		1
23	Installation Instructions	GZ15040		1
24	Spigot Blanking Plate	GZ14741		1



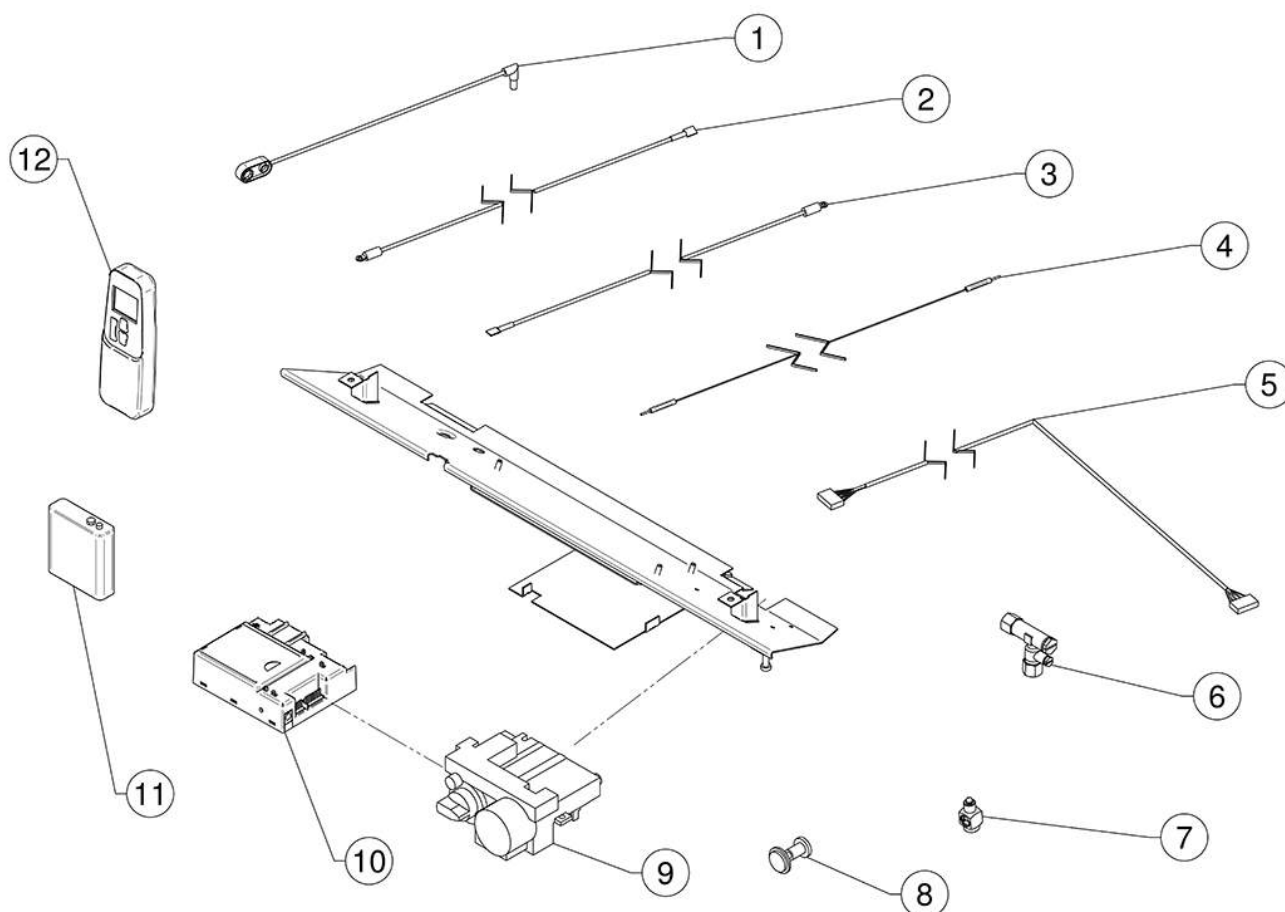
Due to continual technical improvements please check online or with your Gazco retailer for the most up to date parts lists.

Only use Genuine Gazco spares when servicing your appliance.

All of our essential spare parts and consumable items are available to purchase from our webshop at [www.gazcospares.com](http://www.gazcospares.com).

# Servicing Instructions - Replacing Parts

## 15. Short Spares List - Control Assembly



No.	Component	Part Code		Quantity
		Natural Gas	LPG	
1	0.5m Battery Cable	GZ0146		1
2	Thermo Current Cable	EL0590		1
3	Thermo Current Cable	GC0126		1
4	Ignition Cable	GC0125		1
5	360mm Connection Cable	GC0133		1
6	Pressure Test Restrictor Elbow	GC0095		1
7	T/C Current Interrupter	GC0124		1
8	Mag Unit	GC0166		1
9	Gas Comb Control	GC0123K		1
10	Receiver	EL0589		1
11	Battery Pack	EL0616		1
12	Thermostatic Handset	EL0571		1



Due to continual technical improvements please check online or with your Gazco retailer for the most up to date parts lists.

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# Service Records

## 1ST SERVICE

Date of Service:.....

Next Service Due:.....

Signed:.....

Retailer's Stamp/GasSafe Registration Number

## 3RD SERVICE

Date of Service:.....

Next Service Due:.....

Signed:.....

Retailer's Stamp/GasSafe Registration Number

## 5TH SERVICE

Date of Service:.....

Next Service Due:.....

Signed:.....

Retailer's Stamp/GasSafe Registration Number

## 7TH SERVICE

Date of Service:.....

Next Service Due:.....

Signed:.....

Retailer's Stamp/GasSafe Registration Number

## 9TH SERVICE

Date of Service:.....

Next Service Due:.....

Signed:.....

Retailer's Stamp/GasSafe Registration Number

## 2ND SERVICE

Date of Service:.....

Next Service Due:.....

Signed:.....

Retailer's Stamp/GasSafe Registration Number

## 4TH SERVICE

Date of Service:.....

Next Service Due:.....

Signed:.....

Retailer's Stamp/GasSafe Registration Number

## 6TH SERVICE

Date of Service:.....

Next Service Due:.....

Signed:.....

Retailer's Stamp/GasSafe Registration Number

## 8TH SERVICE

Date of Service:.....

Next Service Due:.....

Signed:.....

Retailer's Stamp/GasSafe Registration Number

## 10TH SERVICE

Date of Service:.....

Next Service Due:.....

Signed:.....

Retailer's Stamp/GasSafe Registration Number

# Information Requirement - Gas Heaters

## Information Requirement for Gaseous Fuel Local Space Heater

Model	Riva2 600HL Nat Gas	Riva2 600HL LPG
<b>Fuel</b>		
Space Heating Emissions (NOx) - mg / kWh <sub>input</sub> (GCV)	130	130

<b>Heat Output</b>		
Nominal Heat Output - $P_{nom}$	5.3kW	4.6kW
Minimum Heat Output (indicative) - $P_{min}$	2.7kW	2.2kW

<b>Auxiliary Electricity Consumption</b>		
At Nominal Heat Output - $e_{l_{max}}$	N/A	N/A
At Minimum Heat Output - $e_{l_{min}}$	N/A	N/A
In Standby Mode - $e_{sb}$	N/A	N/A

<b>Useful Efficiency (NCV)</b>		
Useful Efficiency at nominal heat output - $\eta_{th,nom}$	76%	76%
Useful Efficiency at minimum heat output (indicative) - $\eta_{th,min}$	66%	66%

<b>Permanent Pilot Flame Power requirement</b>		
Permanent Pilot Flame Power requirement (if applicable) - $P_{pilot}$	N/A	N/A

Type of heat output/room temperature control		
Electronic room temperature control + day timer	Yes	Yes

Other control options (multiple selections possible)		
Room temperature control, with presence detection	No	No
Room temperature control, with open window detection	No	No
With distance control option	No	No
With adaptive start control	No	No
With working time limitation	No	No
With black bulb sensor	No	No

<b>Energy Efficiency Index</b>	72%	72%
<b>Energy Efficiency Class</b>	D	D

<b>Contact:</b>	Gazco Ltd, Osprey Road, Sowton Industrial Estate, Exeter, EX2 7JG
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**E-mail: [technicalservices@gazco.com](mailto:technicalservices@gazco.com)**

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